

Film Capacitors for Lighting Applications



General

Since Thomas Edison invented the incandescent lamp in 1879, numerous developments have emerged to enhance lighting technology. Today, fluorescent lamps are the preferred light source for industrial and domestic applications. To produce more light with less energy, modern electronic light sources must deliver high luminous efficacy, energy savings and cost reductions. In addition, they must meet increasing demands for miniaturization.

EPCOS provides film capacitors for a wide range of lighting applications. Backed by decades of experience in designing, producing and marketing film capacitors for lighting, EPCOS works with customers worldwide in a spirit of partnership and cooperation.

To design the right film capacitor for each application, EPCOS professionals work closely with customers. Our lighting application team provides tailored solutions, followed by dedicated support through development, pre-production and production.

EPCOS production and warehouse facilities around the world offer world-class logistics whatever your location. Our motivated personnel, modern production equipment and intensive quality

assurance ensure outstanding quality of your finished product. Equally important, our continuous commitment to cost reduction programs means EPCOS provides you with competitively priced products.

Global presence and matchless experience in film capacitors makes EPCOS the source for solutions for your particular lighting application.

In the following pages you will find an overview about our activities in the lighting sector. If you require further information, please contact us.

		3n3 630V
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Trends

In the modern world, the success of today's light sources hinges on ecological, economic and design criteria.

Ecology

Ecological and economic aspects are related. Limited gas, oil and coal resources create ever-increasing energy costs. It has been estimated that industrial countries consume about 15 % of their electrical energy for lighting purposes.

As a result of the climate-protection conferences in Rio, Kyoto and The Hague, a new EU standard issued in 2000 aims to phase-out by 2005 conventional ballasts for lighting systems with low energy efficiency. The ambitious aim is to increase market share of electronic

ballasts from 20 to 55 % by 2005. Ecology concerns are placing demanding requirements on electromagnetic interference. The increasing density of electronic devices in our environment requires the lighting industry to cut electromagnetic radiation.

Economy

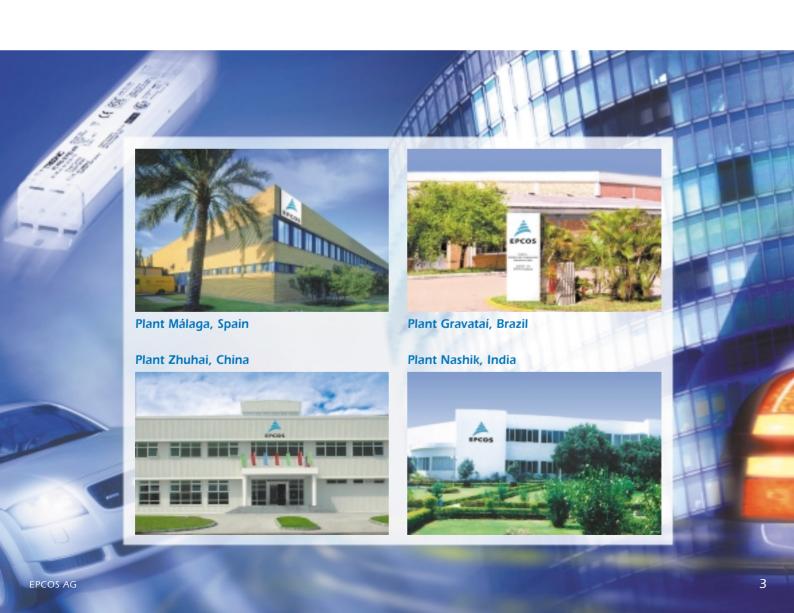
The technical advantages of modern light sources must be affordable for the customer. In order to achieve maximum market penetration and consumer acceptance, price differences must become smaller between conventional incandescent lamps and compact fluorescent lamps (CFLs), and between conventional and electronic ballasts. Simply put, we must increase

efficiency while decreasing costs. Continuous EPCOS cost-reduction projects for film capacitors will enable you to meet the challenge of this trend.

New design or "size matters"

To replace incandescent lamps by CFLs in private households means to meet esthetic expectations too. CFLs have to become smaller to fit in modern lighting fixtures. First the tube, now the ballast. After the successful introduction of the T5 fluorescent tube, small cross-sectional ballasts are presented to complete the trend toward size reduction.

EPCOS film capacitors give your lighting applications a bright future.



Compact Fluorescent Lamps (CFL)

First compact fluorescent lamps impressed with their high efficiency and long lifetime (> 10 000 h). These features opened the door, especially to industrial customers.

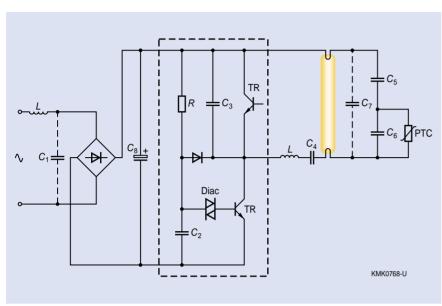
Many private consumers on the other hand do not start an efficiency evaluation before they buy a lamp. They usually spend money in the fixture they want. Some of these fixtures even claim to be objects of art. Therefore CFLs have to look like incandescent lamps.

They have to fit physically and esthetically in the existing fixtures. The requested small design is limited by two major factors: the dimensions of the components and the heat resistance of the same

New supercompact layouts of the lamp driver and the temperature radiation of the fluorescent tube generate up to 140 °C inside the socket of the CFL.

Manufacturers of compact fluorescent lamps designed cheaper lamp drivers in order to enter the low-price market segment. Accepting a certain decrease of the lifetime you can reduce the number of components by replacing the preheating circuit by one 1000 V film capacitor for cold lamp start.





Typical circuit diagram of a Compact Fluorescent Lamp (CFL)

EPCOS film capacitors are the solutions to face the future technical challenges:

- MKT SilverCap series B3256* of compact design in a wide range of sizes at low price
- MKN SilverCap series B32860 of compact design in a wide range of sizes at high temperatures up to 140 °C
- MKT MiniBlue series B32559 with small dimensions at minimum price
- MKP B3262* series in stackedfilm technology with small dimensions for high perfomance

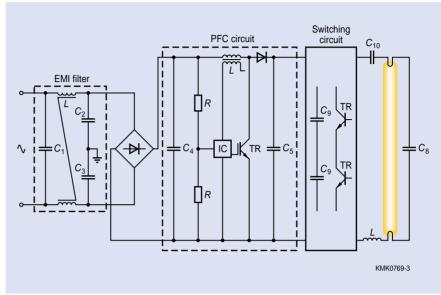
Capacitor	Function	Туре	Series	Typical dv/dt	Rated voltage	Rated capacitance
C1	EMI suppression	X2	B3292*		275 Vac/300 Vac	47–100 nF
C2	Starting	MKT MKT/MKN	B32529/559 B32560/860		63 V	22–100 nF
C3	Snubbering	MKT MKT/MKN MKP	B32529/559 B32560/860 B32620	1 000 V/µs	630–1 000 V	680 pF–1.5 nF
C4	Blocking	MKT MKT/MKN	B32529/559 B32560/860		250–400 V	22–100 nF
C5	Preheating	MKT MKT/MKN	B32529/559 B32560/860	<300 V/µs	400–630 V	4.7–10 nF
C6	Striking	MKT MKT/MKN	B32529/559 B32560/860	<300 V/µs	400–630 V	1.5–15 nF
C7	Striking	MKT MKT/MKN	B32529/559 B32560/860	<500 V/µs	400–1 000 V	1.0–10 nF
C8	Filtering	Electrolytic capacitor	B43858 B43866 B43867		350–450 V	1.5–10 μF
MKN capad	citors for high temp	perature requ	irements			

Electronic Ballast for Fluorescent Lamps

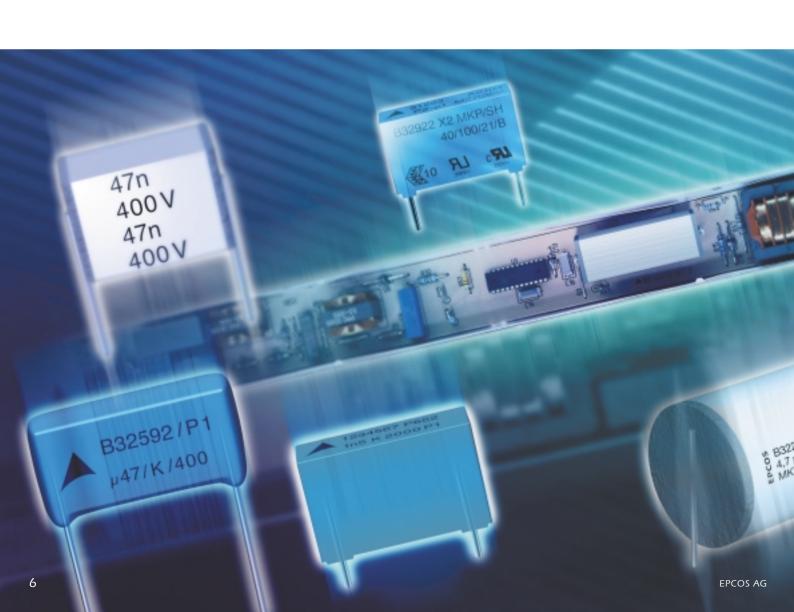
Fluorescent lamps have become the preferred source of light for many applications. After the introduction of the T5 tube generation, the ballasts must likewise become smaller.

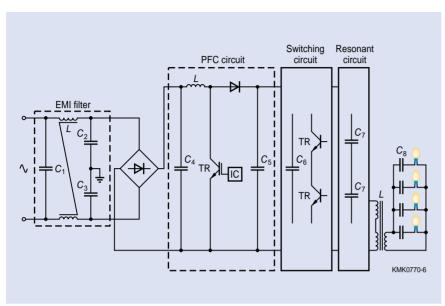
The EPCOS solutions are:

- MKT SilverCap series B3256* of compact design in a wide range of sizes at low price
- Special silent versions available on request
- New "low profile" boxed MKP and MKT capacitors (B3265*, B3252*) and EMI capacitors (B3292*)
- Special designed MKT capacitors (B3223*, B32564) for smoothing (C4) with capacitance change <5% during lifetime



Typical circuit diagram of an electronic ballast for the EU market





Typical circuit diagram of an electronic ballast for the US market (current feed resonant circuit with PFC)

US ballasts are normally used to control four lamps. They work on a "permanent ignition" principle. They must therefore satisfy tougher requirements in terms of self-heating and corona discharge than ballasts used in Europe.

Recommended EPCOS film capacitors:

- For high AC voltage at high frequency:
 Boxed and powder dipped MKP capacitors of B3265* and B3261* series
- For very high pulse strength: Boxed and powder dipped MFP capacitors of B3263* and B3268* series



Transformers for Halogen Lamps

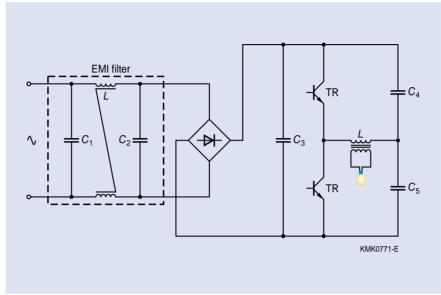
Low-voltage halogen lamps are very much in vogue in modern lighting architecture and private households.

The transformers have to be small and operate quietly and reliably.

EPCOS has the suitable solution to meet these requirements:

- For "smoothing" MKT SilverCap series with low price and high flexibility
- For "snubbering" MKP capacitors with excellent self-healing for high voltage at high frequency: B32620...621 series in stackedfilm technology for standard applications,

B32651...652 series in woundfilm technology, if high AC voltage is required



Typical circuit diagram of an electronic transformer

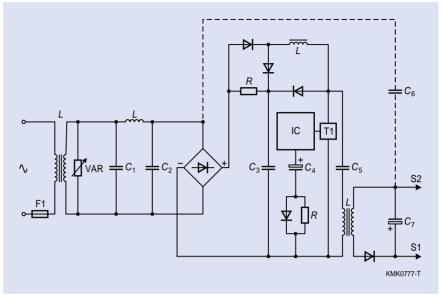


Electronic Ballast for Light Emitting Diodes (LED)

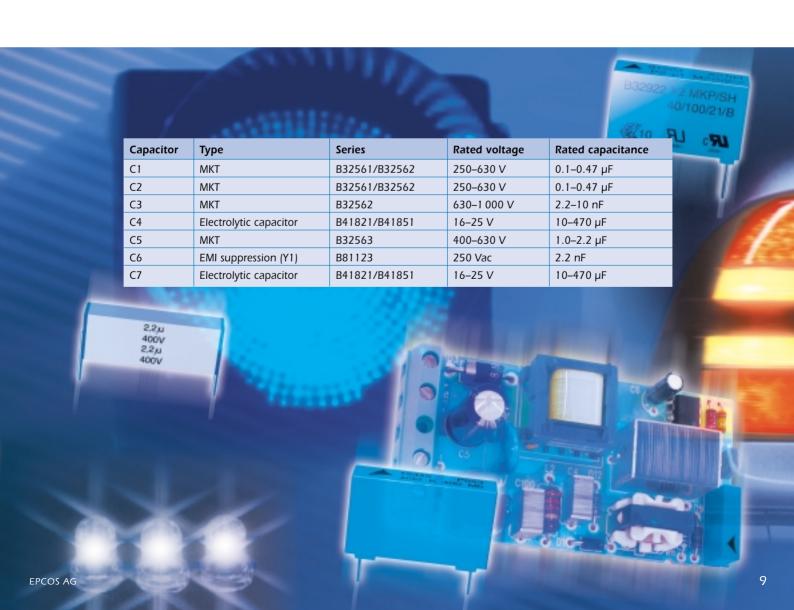
LEDs will become a future light source for automotive, traffic signals, contour lighting and even general lighting. Impressive features are the exceptional lifetime up to 100 000 h, shock-resistance, high efficiency, zero UV-radiation, and dimming capability, not to mention the small size.

EPCOS has innovative film capacitors for your innovative products:

- MKT B3256* series offers you high performance at flexible dimensions
- X2 B3292* series saves space due to its small size



Circuit diagram example of an electronic ballast for an LED module Primary voltage: 230–240 Vac; Secondary voltage: 10–42 Vdc



Electronic Ballast for Automotive HID Lamps

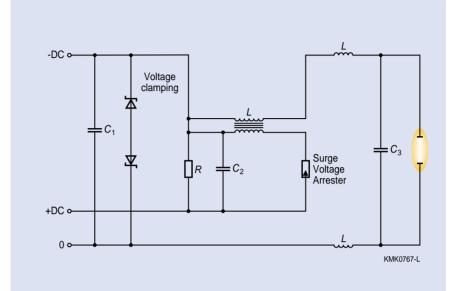
Ignition unit for HID lamps

For the ignition of the lamp, high current on the low voltage side is required.

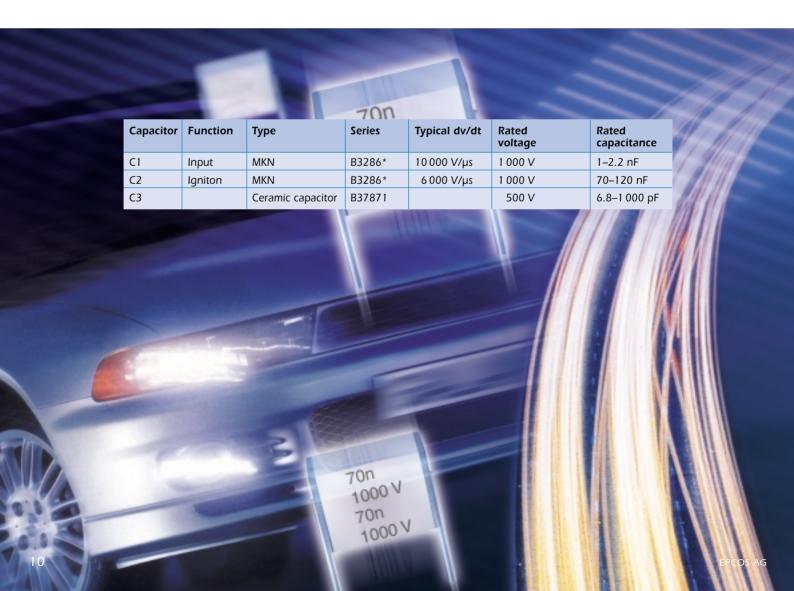
EPCOS recommends: MKN film capacitors, uncoated B32861...862 series

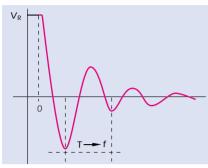
Advantages

- Low-profile, multipin, etc. available
- Perfect match with EPCOS' switching spark gap FS08X-1G
- High reliability
- High pulse strength (6 kV/µs)
- Max. current: 500 A
- Max. storage temperature: 170 °C
- Operating temperature: (-55 °C...+150 °C)
- Max. number of pulses: 200 000 pulses
- High vibration resistance



Typical circuit diagram for an ignition unit of HID lamps





B32861...B32862: Discharge curve (ignition unit)

C _R nF	f MHz	dV/dt max. V/μs	k ₀ MV²/μs				
70	1.4	5 000	20				
80	1.4	5 000	18				
100	1.4	5 000	15				
120	1.4	5 000	12				
V = 8	V = 800 V (switching spark gap)						

B32861...B32862: Discharge parameters

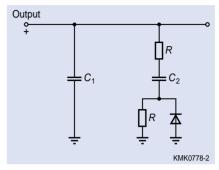
Electronic ballast for HID lamps

For filtering and voltage stabilization in the DC/DC converters of the ballast, high quality film capacitors are the suitable solution.

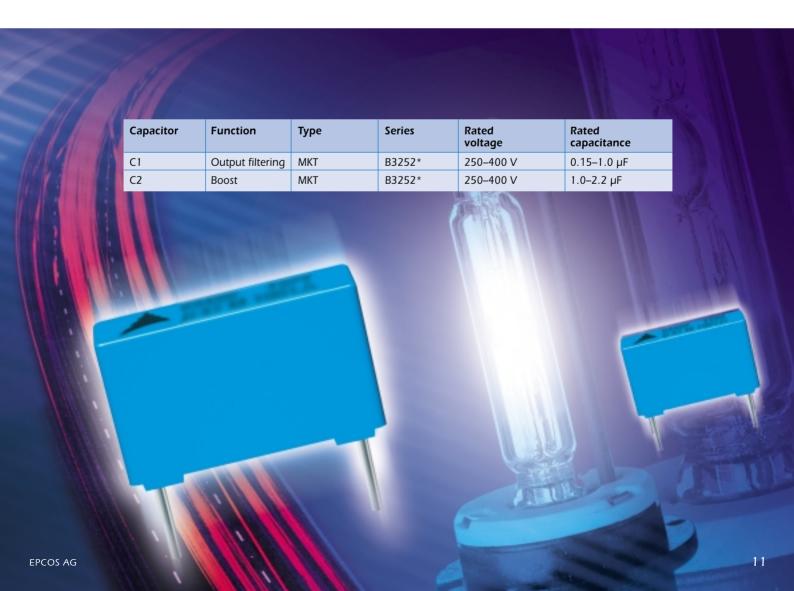
- MKT film capacitors in plastic case B32522...524 series
- Flame-retardant encapsulation (UL 94V-0)
- Epoxy resin sealing

Advantages

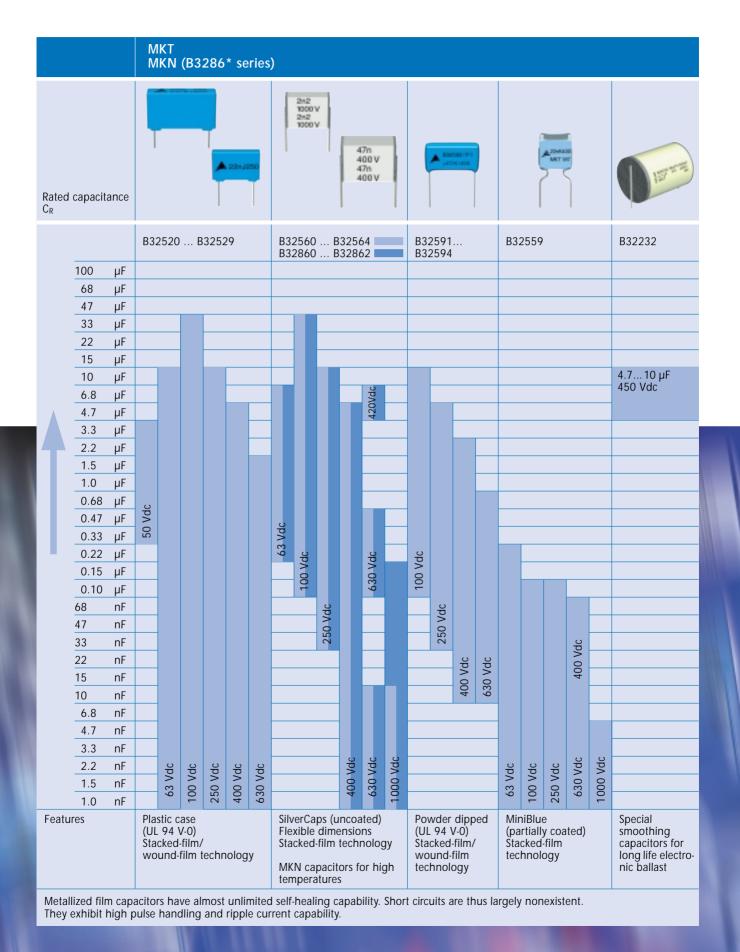
- High reliability
- High thermal stability (–55 °C...+125 °C)
- High pulse strength



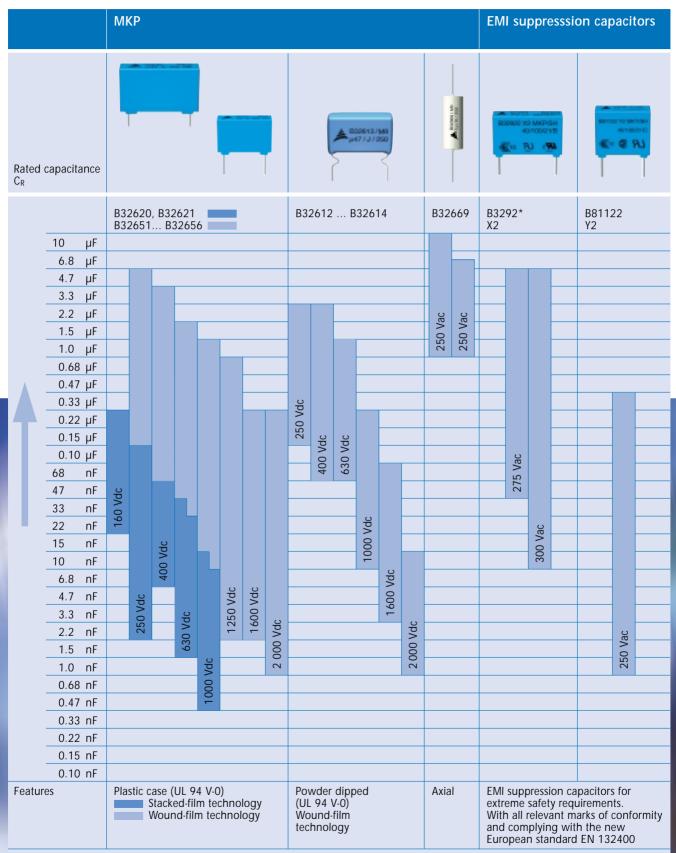
Circuit diagram example of an electronic ballast for HID lamps



Product Overview



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For very high pulse strength the following MFP capacitors are available: Boxed version, B3268* series (V_R = 630 to 2000 Vdc, C_R = 0.10 to 470 nF) Powder dipped version, B3263* series (V_R = 630 to 3000 Vdc, C_R = 0.22 to 330 nF)

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Technical Data

MKT capacitors B3252*, B3256*, B32559							
Climatic category in accordance with IEC 60068-1	55/125/56 ¹⁾						
Lower category temperature T_{min} Upper category temperature T_{max} Damp heat test	55 °C+ 125 °C56 days/40 °	°C/93 % relative h	umidity				
DC test voltage	1.4 · V _R , 2 s						
Category voltage V _C	T ≤ 85 °C	$V_C = 1.0 \cdot V_R$	$1.0 \cdot V_R$ $V_{C,rms} = 1.0 \cdot V_{rms}$				
Operation with dc voltage or	T ≤ 100 °C	$V_C = 0.8 \cdot V_R$	$V_{C,rms} = 0.8$	· V _{rms}			
ac voltage V _{rms} up to 1 kHz	T ≤ 125 °C	$125 ^{\circ}\text{C}$ $V_{\text{C}} = 0.5 \cdot V_{\text{R}}$ $V_{\text{C,rms}} = 0.5 \cdot V_{\text{rms}}$					
Operating voltage for	T ≤ 85 °C	°C $V = 1.25 \cdot V_C$, max. 2000 h $V = 1.0 \cdot V_{C,rms}$, max. 2000 h					
short operating periods	T ≤ 100 °C	$V = 1.25 \cdot V_{C_r} \text{ max. } 2000 \text{ h}$ $V = 1.0 \cdot V_{C_r}$			s, max. 2000 h		
	T ≤ 125 °C	$V = 1.25 \cdot V_{C}, m$	ax. 1000 h	$V = 1.0 \cdot V_{C,rm}$	V _{C,rms} , max. 1000 h		
Dissipation factor tan δ (in 10^{-3})		C _R ≤ 0.1 µF	0.1 µF <	C _R ≤ 1 µF	C _R > 1 µF		
at 20 °C	at 1 kHz	8	8		10		
(upper limit values)	at 10 kHz	15	15		-		
	at 100 kHz	30	_		-		
Insulation resistance R _{is}	V_R	$C_R \le 0.33 \ \mu F$	$C_R > 0.33$	βµF			
or time constant $\tau = C_R \cdot R_{is}$	≤ 100 Vdc	$3750~\text{M}\Omega$	1 250 s				
at 20 °C, rel. humidity ≤ 65 % (minimum as-delivered values)	≥ 250 Vdc	7 500 MΩ	2 500 s	2 500 s			

Pulse handling capability

Maximum permissible voltage change per unit of time for non-sinusoidal voltages (pulse, sawtooth)

V_R	Max. rate o	Max. rate of voltage rise V_{pp}/τ in $V/\mu s$ (for $V_{pp} = V_R$)								
	Lead spacii	ng								
	5 mm	7.5 mm	10 mm ²⁾	15 mm ²⁾	22.5 mm ²⁾	27.5 mm ²⁾				
50 Vdc	200	_	_	_	_	_				
63 Vdc	250	120	50	30	(3)	_				
100 Vdc	300	150	75	50	50 (4)	25 (3)				
250 Vdc	400	200	150	100 (10)	100 (6)	50 (4.5)				
400 Vdc	600	275	175	125 (20)	125 (10)	60 (7.5)				
630 Vdc	800	320	(20)	150 (25)	(15)	(12)				
1000 Vdc	2000	700	_	_	_	_				

For pulse characteristic k_0 , refer to data book "Film Capacitors".

¹⁾ Test criteria must be met after exposure to damp heat for 21 days.

²⁾ Values in brackets apply to wound capacitors.

MKP capacitors B3265*/B3262*/B3261*							
Climatic category in accordance with IEC 60068-1	55/100/56						
Lower category temperature T _{min} Upper category temperature T _{max} Damp heat test	55 °C+ 100 °C56 days/40 °						
DC test voltage	1.6 · V _R , 2 s						
Category voltage V _C	T ≤ 85 °C	V _C =	= 1.0 · V _R	$V_{C,rms} = 1$	$.0 \cdot V_{rms}$		
Operation with dc voltage or ac voltage V _{rms} up to 1 kHz	T ≤ 100 °C	V _C =	= 0.8 · V _R	$V_{C,rms} = 0$.8 · V _{rms}		
Operating voltage for	T ≤ 85 °C	V =	1.25 · V _C ,	V_{C} , max. 2000 h $V = 1.0 \cdot V_{C,rms}$, max. 2000			
short operating periods	T ≤ 100 °C	V =	1.25 · V _C ,	max. 2 000	h $V = 1.0 \cdot V_{C,rr}$	_{ns} , max. 2 000 h	
Dissipation factor tan δ (in 10^{-3})		C _R :	≤ 0.1 µF	0.1 µF	F < C _R ≤ 1 µF	C _R > 1 µF	
at 20 °C	at 1 kHz	_		0.5		0.5	
(upper limit values)	at 10 kHz	_		0.8		1.5	
	at 100 kHz	5.0		_		_	
Insulation resistance Ris	$C_R \le 0.33 \ \mu$	F	$C_R > 0.33$	μF			
or time constant $\tau = C_R \cdot R_{is}$	100 GΩ		30000 s				
at 20 °C, rel. humidity ≤ 65 % (minimum as-delivered values)							

Pulse handling capability

Maximum permissible voltage change per unit of time for non-sinusoidal voltages (pulse, sawtooth)

V _R	Max. rate o	of voltage ris	se V _{pp} /τ in V/μs	(for $V_{pp} = V_R$)		
	Lead spaci	ng				
	7.5 mm	10 mm	15 mm	22.5 mm	27.5 mm	37.5 mm
160 Vdc	750¹	6001)	-	_	-	_
250 Vdc	1200¹	9001)	200	120	50	_
400 Vdc	1500¹	10501)	300	150	70	_
630 Vdc	2700¹	1800¹	350	210	100	_
1000 Vdc (500 Vac)	3200¹	2400¹	400	350	225	90
1000 Vdc (600 Vac)	40001	_	_	_	-	_
1250 Vdc	_	2000	800	750	500	140
1600 Vdc (500 Vac)	_	_	1500	1000	700	_
1600 Vdc (600 Vac)	_	_	_	_	-	210
1600 Vdc (700 Vac)	_	_	1900	_	-	_
2000 Vdc (700 Vac)	_	_	2200	1400	900	200
2000 Vdc (1000 Vac)	_	_	_	2000	_	_

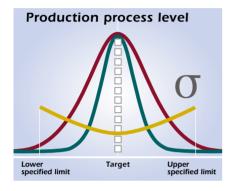
For pulse characteristic k_0 , refer to data book "Film Capacitors".

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¹⁾ Stacked-film technology

Quality

The quality of our products and services has vital importance for EPCOS. Its prime objective is to bring maximum benefit to our customers worldwide. All our plants have been qualified in accordance to ISO9000, and those that supply automotive customers are also certified with QS9000.



Product development

We plan the quality of our products with multifunctional teams (Advanced Product Quality Planning). For this purpose we use following tools:

- Analysis on first samples
- FMEA for products and processes
- Quality Control Plans (QCP)
- Statistical Process Control (SPC)
- Process capability studies (Cmk)
- Production Parts Approval Process (PPAP)

Continuous improvement

Our production processes and organizational procedures are continuously improved.

- Quality targets definition (failure rates, customer complaints, response time, etc.)
- Quality controlling and monitoring (SPC, quality gates, reliability tests, internal audits)
- ABC analysis of failure causes
- Multifunctional action plan (8D report) for improvement





Certifications

Málaga (Spain):
ISO 9001, QS 9000
Gravataí (Brazil):
ISO 9001, QS 9000
Nashik (India):
ISO 9002
Zhuhai (China):
ISO 9002



Further EPCOS Products	for
Lighting Applications	

J	5 11				allast	sdu		HID lamps (automotive
Series	Technical data	Features	Туре		Electronic ballast	Halogen lamps		lamps (a
Aluminum Electr	rolytic Capacitors, Axial-Lead	ed Types		Ŗ	Elec	Halc	E	₽
Standard version High performance Compact	V_R = 450 Vdc; C_R = 1047 μF V_R = 450 Vdc, C_R = 6.833 μF V_R = 450 Vdc, C_R = 1047 μF	High temperature (105 °C/2 000 h) Long useful life (105 °C/10 000 h) High voltage (550 V/85 °C/500 h)	B43697 B43698 B43699		•	•		
Aluminum Electr	rolytic Capacitors, Single End	led Types						
High performance	V _R = 250450 Vdc; C _R = 6.847 µF	Long useful life (105 °C/10 000 h)	B43888	•	•	•		
High performance High temperature	V _R = 160400 Vdc; C _R = 1.510 μF	High temperature (125 °C/2 000 h)	B43866	•				
	$V_R = 160350 \text{ Vdc};$ $C_R = 1.510 \mu\text{F}$	Very high temperature (140 °C/1 000 h)	B43867	•				
Tantalum Capaci	itors SIVID							
HighCap	$V_R = 4.050 \text{ V}$ $C_R = 0.151000 \mu\text{F}$ Case size: A, B, C, D, E	Highest volumetric efficiency High thermal stability (-55125 °C) Excellent long term stability	B45196H			•	•	•
Performance	$V_R = 4.050 \text{ V}$ $C_R = 0.1150 \mu\text{F}$ Case size: A, B, C, D, E	Lowest fit rates (<0,8 fit) High thermal stability (-55150 °C) Excellent long term stability	B45196P			•	•	•
Multilayer Chip (Capacitors SIVID							
C0G/NP0 EIA sizes: 04021210	$V_R = 50, 100, 200 \text{ V}$ $C_R = (<1 \text{ pF}) 1 \text{ pF} 10 \text{ nF}(E 12)$ Cap. tolerance $\ge 1 \%$;	High insulation resistance Low dissipation factor/inductance High reliable performance	B37871 B37949		•	•	•	
X7R EIA sizes: 06032220	V_R = 16500 V C_R = 100 pF10 µF (E12) Cap. tolerance ±5 %	High volumetric efficiency High insulation resistance High pulse strength	B37872 B37956		•	•	•	
NTC Thermistors	; SIVID							
EIA size: 0402	R = 0.147 kΩ; B _(25/50) = 3 470, 3 940, 4 390 K	Multilayer SMD NTC with inner electrodes	B572**V2		•	•	•	
EIA size: 0603	R = 0.047680 kΩ; $B_{(25/50)}$ = 3 470, 3 940, 4 390 K	High accuracy (ΔR ±5 %, ±3 %) B-value tolerance down to ±1.5 % Excellent long term ageing stability	B573**V2		•	•	•	
EIA size: 0805	R = 0.047680 k Ω ; B _[25/50] = 3 470, 3 940, 4 390 K	Superior resistance stability during soldering ($\Delta R < 1\%$)	B574**V2		•	•	•	
PTC Thermistors								
Temperature senso	ors							
EIA size: 0805	$T_{NAT} \pm \Delta T = 90130$ °C ± 5 °C R at $T_{NAT} - \Delta T$: ≤ 5500 Ω R at $T_{NAT} + \Delta T$: ≥13300 Ω	Overtemperature protection	B59701A		•	•		
Leaded disk	$T_{NAT} \pm \Delta T = 90130$ °C \pm 5 °C R at T_{NAT} - ΔT : ≤ 550 Ω R at T_{NAT} + ΔT : ≥ 1330 Ω	Overtemperature protection	B59100C		•	•		
Overcurrent protect	ction							
Primary protection Preheating PTC	$V_{max} = 265 \text{ V}; I_R = 15750 \text{ mA}$	Primary overcurrent protection	B598**C		•	•		
Leaded disk	Customized components	Preheating of electrodes Typ. 30 000 switching cycles	B59	•	•			

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								otive)
					oallast	lamps		HID lamps (automotive)
Series	Technical data	Features	Туре		Electronic ballast	Halogen la		lamps
Metal Oxide Var	istors			CFL	Elec	Hal	TED	呈
For 230 V mains, disk Ø 520 mm	Surge ratings 8/20 μ s = 400 A (for Ø 5 mm)	Approvals: 🕦 and 🔬	B722**S271		•	•	•	
For 110 V mains, disk Ø 520 mm	to 8 000 A (for Ø 20 mm)	Approvals: % and <u>&</u>	B722**S131		•	•	•	
RF and VHF Cho	okes							
BC series	L _R = 14 700 μH I _R = 551 200 mA	Economic coil for suppr. and ignition Ambient temperature: up to 140 °C		•	•	•		
LBC series	L _R = 1100 000 μH I _R = 202 200 mA	Small size/High rated current Ambient temperature: up to 140 °C	B82144A B82144B	•		•	•	
HLBC series	L _R = 10010 000 μH I _R = 110860 mA	Small size Ambient temperature: up to 140 °C	B82145A	•		•	•	
VHF chokes	L _R = 1420 μH I _R = 0.156 A	High resonance frequency	B8213*					•
	L _R = 31 200 μH I _R = 0.10010 A	High resonance frequency	B82111E/B/C					•
Rod core chokes	L _R = 1100 µH I _R = 230 A	Customized solutions	B82116					•
Chokes for Powe	er Lines							
D core chokes	L _R = 3.3100 mH I _R = 0.354.6 A	High self-resonance frequency Environmentally friendly High impulse load capacity	B82731 B82734		•	•		
Ring core chokes	L _R = 0.447 mH I _R = 0.33.6 A	High stray inductance High resonance frequency	B82721K B82722J		•	•		
Small ring core chokes	$L_R = 1.112 \text{ mH}$ $I_R = 0.32 \text{ A}$	Higher inductance values feasible	B82720A/K		•	•		
Slim line ring core chokes	Product range under development	Low profile Same pinning as B82720K	B82720L		•	•		
Transformers								
EF 16	$L_1 = 0.95 \ 8.45 \ mH$ $R_{DC} = 0.4 \ 20.0 \ \Omega$	Low stray inductance Low power loss	B78310	•	•			•
EF 20	$L_1 = 0.15 13.0 \text{ mH}$ $R_{DC} = 0.32 17.0 \Omega$	Low temperature rise Low noise Long lifetime	B78311	•	•			•
EF 25	$L_1 = 0.58 14.7 \text{ mH}$ $R_{DC} = 0.35 4.0 \Omega$	Long meanic	B78313	•	•			•
EVD 25	$L_1 = 0.75 20.0 \text{ mH}$ $R_{DC} = 0.6 2.3 \Omega$		B78450	•	•			•
EFD 25 Low Profile	L_1 = 1.6 mH; R_{DC} = 1.35 Ω Height <14.0 mm		B78326 P6390A5	•	•			•
Switching Spark	Gaps							
FS	Nominal breakdown voltage = $800 \text{ V} \pm 15 \%$ No. of switches = up to $400 000$ Operating temp. = $-40+150 \text{ °C}$	Dimensions: Ø 8 mm, length 6 mm For automotive applications	FS08X1JM					•
SSG	Nominal breakdown voltage = $3000 \text{ V} \pm 20 \%$ No. of switches = up to $1000 000$ Operating temp. = $-40+125 \text{ °C}$	Dimensions Ø 8 mm, length 6 mm For projection applications	SSG3X11	HID	oroject	ion		

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