

### Transient Blocking Units - TBU<sup>™</sup> Devices

#### **Agency Approval**

UL recognized component File # E315805.

# Bourns® C650 and C850 series products are high speed bidirectional protection components, constructed using MOSFET semiconductor technology, designed to protect against faults caused by short circuits, AC power cross, induction and lightning surges.

The TBU<sup>™</sup> high speed protector, triggering as a function of the MOSFET, blocks surges and provides an effective barrier behind which sensitive electronics are not exposed to large voltages or currents during surge events. The TBU<sup>™</sup> device is provided in a surface mount DFN package and meets industry standard requirements such as RoHS and Pb Free solder reflow profiles.

### Industry Standards

	Description						
Telcordia	GR-1089	Port Type 1, 3, 5	C650 C850				
	GR-974	C650 C850					
ITU-T	K.20, K.20E,	K.20, K.20E, K.21, K.21E, K.45					

### Absolute Maximum Ratings (T<sub>amb</sub> = 25 °C)

Symbol	Parameter	Value	Unit
V <sub>imp</sub>	Maximum protection voltage for impulse faults with rise time $\ge 1 \ \mu$ sec	650 850	V
V <sub>rms</sub>	Maximum protection voltage for continuous V <sub>rms</sub> faults	300 425	V
Т <sub>ор</sub>	Operating temperature range	-40 to +85	°C
T <sub>stg</sub>	Storage temperature range	-65 to +150	°C

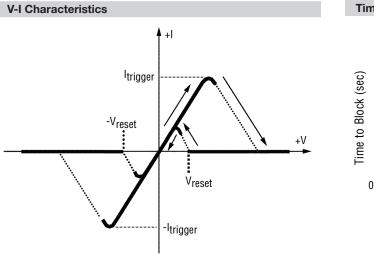
### Electrical Characteristics (T<sub>amb</sub> = 25 °C)

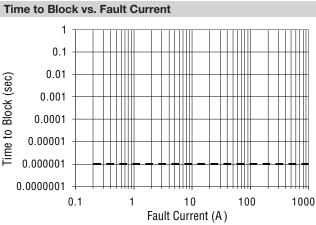
Symbol	Parameter		Min.	Тур.	Max.	Unit
I <sub>op</sub>	Maximum current through the device that will not cause current blocking	Cx50-100-WH Cx50-180-WH Cx50-260-WH			100 180 260	mA
l <sub>trigger</sub>	Typical current for the device to go from normal operating state to protected state	Cx50-100-WH Cx50-180-WH Cx50-260-WH		150 220 330		mA
l <sub>out</sub>	Maximum current through the device	Cx50-100-WH Cx50-180-WH Cx50-260-WH			200 360 520	mA
R <sub>TBU</sub>	Series resistance of the TBU™ device	C650-100-WH C650-180-WH C650-260-WH C850-100-WH C850-100-WH C850-180-WH C850-260-WH		12 8 8 17 11 11	14.5 10 10 19 14 14	Ω
t <sub>block</sub>	Maximum time for the device to go from normal operating state to protected state			1	μs	
l <sub>quiescent</sub>	Current through the triggered TBU <sup>™</sup> device with 50 Vdc circ voltage		1		mA	
V <sub>reset</sub>	Voltage below which the triggered TBU <sup>™</sup> device will transition normal operating state	Voltage below which the triggered TBU <sup>™</sup> device will transition to				

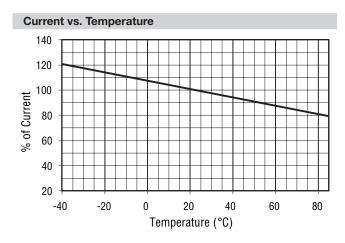
C650 and C850 TBU<sup>™</sup> protectors are bidirectional; specifications are valid in both directions.

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### **Typical Performance Characteristics**



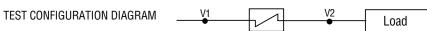




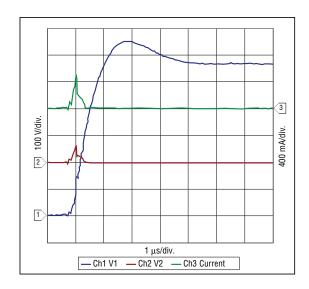
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### **Operational Characteristics**

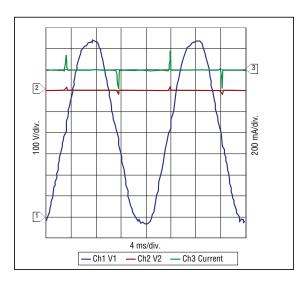
The graphs below demonstrate the operational characteristics of the TBU<sup>™</sup> protector. For each graph the fault voltage, protected side voltage, and current is presented.



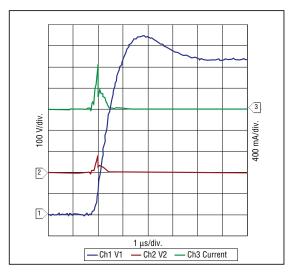
C650 Lightning, 650 V



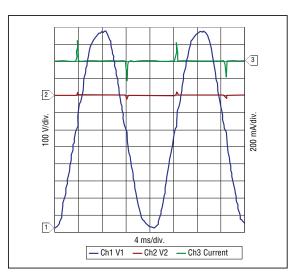
### C650 Power Fault, 300 Vrms, 100 A



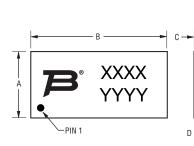
C850 Lightning, 850 V

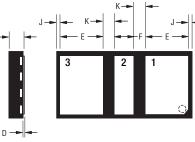


### C850 Power Fault, 425 Vrms, 100 A



#### **Product Dimensions**

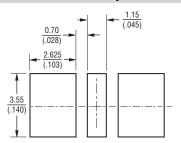




#### TOP VIEW



### **Recommended Pad Layout**



Pad De	signation
Pad #	Apply
1	In/Out
2	NC
3	In/Out

ΝJ

NC = Solder to PCB; do not make electrical connection, do not connect to ground.

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Dim.	Min.	Тур.	Max.					
А	<u>3.90</u>	<u>4.00</u>	<u>4.10</u>					
	(.154)	(.157)	(.161)					
В	<u>8.15</u>	<u>8.25</u>	<u>8.35</u>					
	(.321)	(.325)	(.329)					
С	<u>0.80</u>	<u>0.85</u>	<u>0.90</u>					
	(.031)	(.033)	(.035)					
D	0.000	0.025	0.050					
	(.000)	(.001)	(.002)					
Е	<u>2.55</u>	<u>2.60</u>	<u>2.65</u>					
	(.100)	(.102)	(.104)					
F	<u>1.10</u>	<u>1.15</u>	<u>1.20</u>					
	(.043)	(.045)	(.047)					
н	<u>3.45</u>	<u>3.50</u>	<u>3.55</u>					
	(.136)	(.138)	(.140)					
J	<u>0.20</u>	<u>0.25</u>	<u>0.30</u>					
	(.008)	(.010)	(.012)					
К	<u>0.65</u>	<u>0.70</u>	<u>0.75</u>					
	(.026)	(.028)	(.030)					
Ν	<u>0.20</u>	<u>0.25</u>	<u>0.30</u>					
	(.008)	(.010)	(.012)					
DIMENSIONS: MM								

DIMENSIONS: (INCHES)

TBU<sup>™</sup> protectors have matte-tin termination finish. Suggested layout should use non-solder mask define (NSMD). Recommended stencil thickness is 0.10-0.12 mm (.004-.005 in.) with stencil opening size 0.025 mm (.0010 in.) less than the device pad size. As when heat sinking any power device, it is recommended that, wherever possible, extra PCB copper area is allowed. For minimum parasitic capacitance, do not allow any signal, ground or power signals beneath any of the pads of the device.

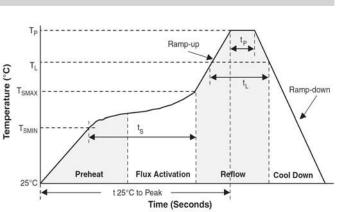
#### **Thermal Resistances**

Symbol	Parameter	Value	Unit
Rth(j-a)	Junction to leads (package)	116	°C/W

SIDE VIEW

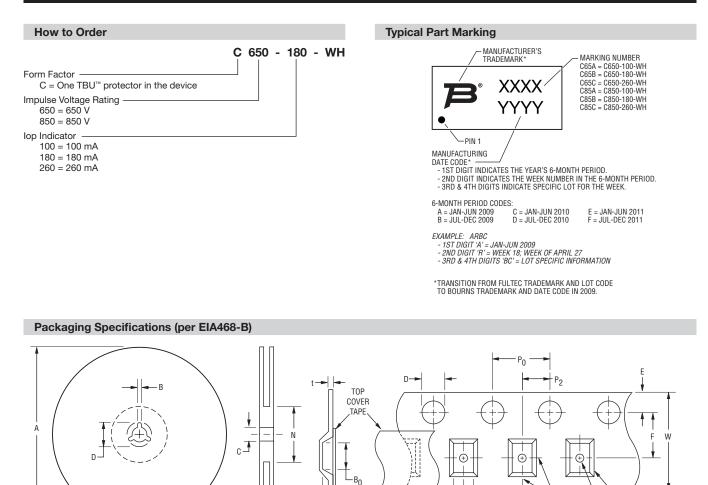
#### **Reflow Profile**

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Tsmax to Tp)	3 °C/sec. max.
Preheat - Temperature Min. (Tsmin) - Temperature Max. (Tsmax) - Time (tsmin to tsmax)	150 °C 200 °C 60-180 sec.
Time maintained above: - Temperature (TL) - Time (tL)	217 °C 60-150 sec.
Peak/Classification Temperature (Tp)	260 °C
Time within 5 °C of Actual Peak Temp. (tp)	20-40 sec.
Ramp-Down Rate	6 °C/sec. max.
Time 25 °C to Peak Temperature	8 min. max.



Specifications are subject to change without notice. Customers should verify actual device performance in their specific applications.

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G (MEASURED AT HUB)

Κŋ

USER DIRECTION OF FEED
QUANTITY: 3000 PIECES PER REEL

CENTER

LINES OF CAVITY D<sub>1</sub>

EMBOSSMENT

A<sub>0</sub>

Device		A	E	3	C	;	C	)	G	Ν
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Ref.	Ref.
C650, C850	<u>326</u> (12.835)	<u>330.25</u> (13.002)	<u>1.5</u> (.059)	<u>2.5</u> (.098)	<u>12.8</u> (.504)	<u>13.5</u> (.531)	<u>20.2</u> (.795)	-	<u>16.5</u> (.650)	<u>102</u> (4.016)

Davias	A0		E	B0		D		D1		E		F
Device	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	max.
C650, C850	<u>4.2</u> (.165)	<u>4.4</u> (.173)	<u>8.45</u> (.333)	<u>8.65</u> (.341)	<u>1.5</u> (.059)	<u>1.6</u> (.063)	<u>1.5</u> (.059)	-	<u>1.65</u> (.065)	<u>1.85</u> (.073)	<u>7.4</u> (.291)	<u>7.6</u> (.299)
Destas	Ко Р		P	P0		P2		t		W		
Device	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
C650, C850	<u>1.1</u> (.043)	<u>1.3</u> (.051)	7.9 (.311)	<u>8.1</u> (.319)	<u>3.9</u> (.159)	<u>4.1</u> (.161)	<u>1.9</u> (.075)	<u>2.1</u> (.083)	<u>0.25</u> (.010)	0.35 (.014)	<u>15.7</u> (.618)	$\frac{16.3}{(.642)}$

DIMENSIONS: MM (INCHES)

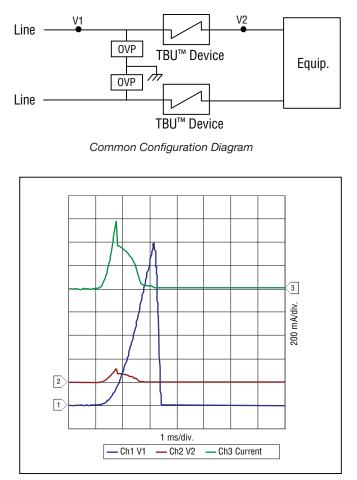
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### **Reference Application**

The C-series devices are general use protectors used in a wide variety of applications. The following diagram is one common configuration example of C-series device placement. A cost-effective protection solution combines Bourns® TBU™ protection devices with a pair of MOVs or Bourns® GDTs. The figure below demonstrates the operational characteristics of the circuit.



C850 with G5200AS 4000 V Lightning 10/700 µsec, 150 A



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