

# E104-BT54S User Manual

## **BLUENRG355MC 2.4GHz 8dBm BLE Module**





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### 1. Overview

#### 1.1 Introduction

The E104-BT54S module is a wireless SOC module designed based on the BLUENRG355MC chip solution..It has a variety of transmission methods, working in the 2.4GHz frequency band, TTL level output, and 3.3V IO port voltage.

The BLUENRG355MC chip is based on a high-performance ARM Cortex-M0+ 32-bit core processor with a working frequency of 1MHz-64 MHz. The chip is embedded with high-speed memory (up to 64kbytes of



SRAM), as well as a wide range of enhanced I/Os and peripherals. For more information on the chip, please refer to the official documentation.

This module is a pure hardware SoC module without a program at the factory. The Bluetooth-based function of broadcasting, scanning, connection, transparent transmission etc. can only be used after users' secondary development on it..

#### 1.2 Features

- Support BLE 5.1;
- A new Bluetooth module developed based on BLUENRG355MC;
- Maximum transmit power 8dBm;
- Support deep sleep, the power consumption of the whole machine in this mode is about 1.3uA;
- Support the global license-free ISM 2.4GHz frequency band;
- Flash: 256 kB; RAM: 64 kB;
- 3.3V ~ 3.6V power supply, 3.3V power supply can guarantee the best performance;
- Industrial grade standard design, can work under -40  $\sim$  85 °C for a long time;
- IPEX interface/PCB antenna are available. .

## 2. Specification and parameter

## 2.1 Limit parameter

Main navamatan	Perfor	mance	Remark	
Main parameter	Min.	Max.		
Power supply (V)	0	3.6	Voltage over 3.6V will cause permanent	
1 Ower suppry ( v )	U	3.0	damage to module	
Operating temperature (°C)	-40	85	Industrial grade	



# 2.2 Operating parameter

M		Performance		2	D	
Main parameter		Min. Typ. Max.		Max.	- Remark	
Operati	ing voltage (V)	1.8	3.3	3.6	≥3.3 V can ensures output power	
Commun	nication level (V)	_	3.3	_	For 5V TTL, it may be at risk of burning	
	meanon level (v)		3.3		down	
Operating	temperature (°C)	-40	-	85	Industrial design	
Operating	frequency (MHz)	2400	-	2480	Support ISM band	
	TX current (mA)	-	18	-	Instant power consumption @8dBm	
Power	RX current (mA)	-	11	-	3.3V power supply	
consumption	Sleep current (μA)	- 1.3	1.2	-	Stop 2 mode, RTC enabled, please refer to	
			1.3		the chip user manual for details	
Max T	x power (dBm)	7.5	8.0	8.2	-	
Receiving	sensitivity (dBm)	-118	-	-148	-	
Distar	nce for reference	150M			with PCB antenna	
(wit	h PCB antenna)					
Distar	nce for reference	20014			TX2400-JK-11 rubber antenna/antenna	
(IPEX interface)  Package  IC  Size		300M			gain 2.5dBi	
		SMD			-	
		BLUENRG355MC QFN48		QFN48	-	
		28*16mm*2.7mm		m	-	
	Antenna	PCB/IPEX			Impedance is about 50 ohms	



# 3. Size and pin definition

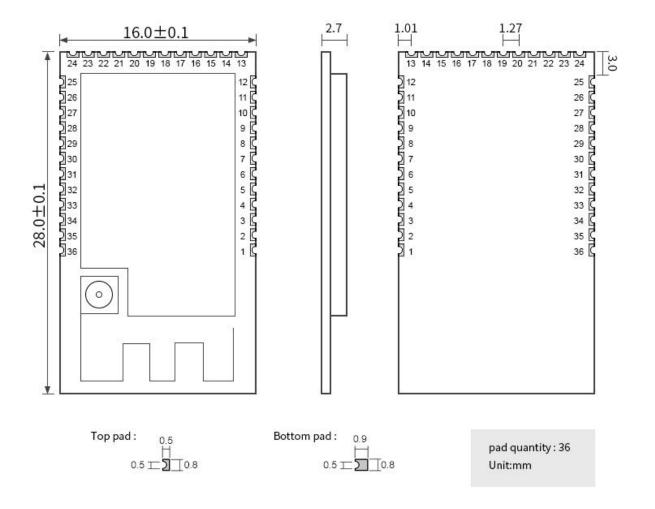


Figure 3-1 Mechanical size and pin definition

Table 3-1 Pin definition table

Pin No.	Pin Name	Pin direction	Description	
1	GND	S	Ground wire, connected to the power reference ground;	
2	PA0	I/O	MCU GPIO, please refer to the chip user manual for details;	
3	PA1	I/O	MCU GPIO, please refer to the chip user manual for details;	
4	PA2/SWDIO	I/O	MCU GPIO, please refer to the chip user manual for details;	
5	PA3/SWCLK	I/O	MCU GPIO, please refer to the chip user manual for details;	
6	PA4/LPUART	I/O	MCU GPIO, please refer to the chip user manual for details;	
0	TX	1/0	MCO GP10, please refer to the chip user manual for details;	
7	PA5/LPUART	I/O	MCU GPIO, please refer to the chip user manual for details;	
,	RX	1/0	MCO GP10, please refer to the emp user manual for details;	
8	PA6	I/O	MCU GPIO, please refer to the chip user manual for details;	
9	PA7	I/O	MCU GPIO, please refer to the chip user manual for details;	
10	PB15	I/O	MCU GPIO, please refer to the chip user manual for details;	



11	PB14	I/O	MCU GPIO, please refer to the chip user manual for details;	
12	VDD	S	Power supply pin, 1.7-3.6V, read the chip user manual for details	
13	GND	S	Ground wire, connected to the power reference ground;	
14	RST	I/O	Module reset pin, built-in power-on reset circuit;	
15	VDDA	S	1.2 V analog ADC core, read the chip user manual for details ;	
16	DD 1.1	I/O	Module power supply is positive, voltage range: 1.8~3.6V DC (recommend	
16	PB11	I/O	to add ceramic filter capacitor)	
17	PB10	I/O	Ground wire, connected to the power reference ground;	
18	PB9	I/O	The backup power supply is positive, the voltage range: $1.55{\sim}3.6\mathrm{V}$ DC	
10	PD9	1/0	(recommend to add ceramic filter capacitors externally)	
19	PB8	I/O	Analog power supply is positive, voltage range: $1.71 \sim 3.6 \text{V}$ DC (recommend	
19	РВо	1/0	to add ceramic filter capacitors externally)	
20	PB7	I/O	MCU GPIO, please refer to the chip user manual for details;	
21	PB6	I/O	MCU GPIO, please refer to the chip user manual for details;	
22	PB5	I/O	MCU GPIO, please refer to the chip user manual for details;	
23	PB4	I/O	MCU GPIO, please refer to the chip user manual for details;	
24	GND	S	MCU GPIO, please refer to the chip user manual for details;	
25	PB3	I/O	MCU GPIO, please refer to the chip user manual for details;	
26	PB2	I/O	MCU GPIO, please refer to the chip user manual for details;	
27	PB1	I/O	MCU GPIO, please refer to the chip user manual for details;	
28	PB0	I/O	MCU GPIO, please refer to the chip user manual for details;	
29	PA15	I/O	MCU GPIO, please refer to the chip user manual for details;	
30	PA14	I/O	MCU GPIO, please refer to the chip user manual for details;	
31	PA13	I/O	MCU GPIO, please refer to the chip user manual for details;	
32	PA12	I/O	MCU GPIO, please refer to the chip user manual for details;	
33	PA11	I/O	MCU GPIO, please refer to the chip user manual for details;	
34	PA10	I/O	MCU GPIO, please refer to the chip user manual for details;	
35	PA9/TXD	I/O	MCU GPIO, please refer to the chip user manual for details;	
36	PA8/RXD	I/O	MCU GPIO, please refer to the chip user manual for details;	

Note: For more chip information, please refer to the official information of "BLUENRG355MC".

# 4. Welding operation guidance

## 4.1 Reflow Soldering Temperature

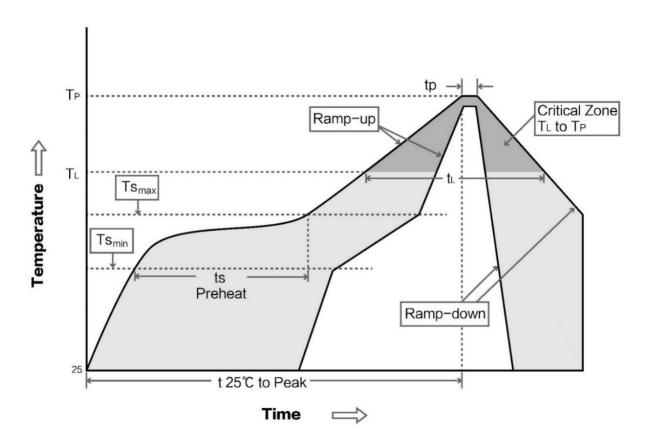
Table 4-1 Reflow soldering temperature table

		•			
Profile Feature		Curve feature	Sn-Pb Assembly	Pb-Free Assembly	
	Solder Paste	Solder paste	Sn63/Pb37	Sn96.5/Ag3/Cu0.5	



Preheat Temperature min (Tsmin)	Minimum preheating temperature	100℃	150℃
Preheat temperature max (Tsmax)	Maximum preheating temperature	150℃	200℃
Preheat Time (Tsmin to Tsmax)(ts)	Preheating time	60-120 sec	60-120 sec
Average ramp-up rate(Tsmax to Tp)	Average rising rate	3°C/second max	3°C/second max
Liquidous Temperature (TL)	Liquid phase temperature	183℃	217℃
Time (tL) Maintained Above (TL)	Time above liquidus	60-90 sec	30-90 sec
Peak temperature (Tp)	Peak temperature	220-235℃	230-250℃
Aveage ramp-down rate (Tp to Tsmax)	Average descent rate	6°C/second max	6°C/second max
Time 25°C to peak temperature  Time of 25 ° C to peak temperature		6 minutes max	8 minutes max

## 4.2 Reflow Soldering Curve



## 5. Antenna Type

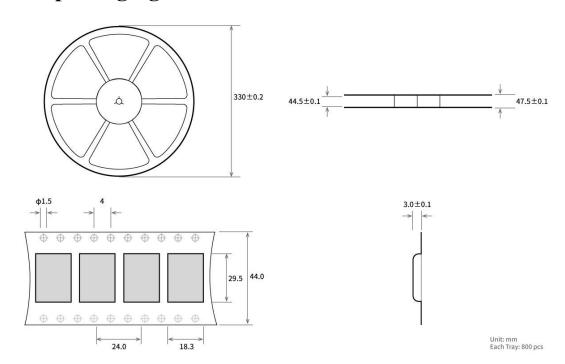
### 5.1 Antenna recommendation

The antenna plays an important role in the communication process. The inferior antenna often has a great impact on the communication system. Therefore, we recommend some antennas that support our wireless modules and have excellent performance and reasonable price.



Product	Type	Frequency	Gain	Size	Wire	Interf	Feature	
Troduct	Турс	Hz	dBi	mm	cm	ace	1 cature	
TX2400-NP-5010	Flexible antenna	2.4G	2.0	10*50	-	IPEX	Built-in flexible FPC soft	
TX2400-JZ-3	Rubber antenna	2.4G	2.0	30	-	SMA-J	Short straight, omnidirectional	
TX2400-JZ-5	Rubber antenna	2.4G	2.0	50	-	SMA-J	Short straight, omnidirectional	
TX2400-JW-5	Rubber antenna	2.4G	2.0	50	-	SMA-J	Fixed bend, omnidirectional	
TX2400-JK-11	Rubber antenna	2.4G	2.5	110	-	SMA-J	Bendable, omnidirectional	
TX2400-JK-20	Rubber antenna	2.4G	3.0	200	-	SMA-J	Bendable, omnidirectional	
TX2400-XPL-150	Sucker antenna	2.4G	3.5	150	150	SMA-J	Small sucker antenna, cost effective	

# 6. Batch packaging



# **Revision history**

Version Date		Description	Issued by
1.0	2021-8-18	Initial version	