

Aluminum electrolytic capacitors

Capacitors with screw terminals

Series/Type: B43455, **B43457**Date: November 2012

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Capacitors with screw terminals

B43455, B43457

Long useful life - 85 °C

Long-life grade capacitors

Applications

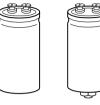
- Frequency converters
- Wind power converters
- Solar inverters
- Uninterruptible power supplies
- Professional power supplies



- Long useful life
- All-welded construction ensures reliable electrical contact
- PAPR terminals available (Protection Against Polarity Reversal)
- Version with optimized construction for base cooling (heat sink mounting) available
- Version with low-inductance design available
- Self-extinguishing electrolyte
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud and $d \le 76.9$ mm are not insulated, types with d = 91 mm have fully insulated bases







Long useful life - 85 °C

Specifications and characteristics in brief

Rated voltage V _R	350 450 V DC					
Surge voltage V _S	1.10 · V _R					
Rated capacitance C _R	1000 15000 μF					
Capacitance tolerance	±20% ≙ M					
Dissipation factor tan δ	≤ 0.20					
(20 °C, 120 Hz)						
Leakage current I _{leak}		/Cn Vn	\ 0.85			
(20 °C, 5 min)	I _{leak} ≤ 0.020 μA •	$\frac{\sqrt{\mu F}}{V}$) + 4 μΑ			
Self-inductance ESL	d = 51.6 mm: appr					
	d ≥ 64.3 mm: appr					
	Capacitors with lov		•			
	d ≥ 64.3 mm: appr					
Useful life ¹⁾		Require				
85 °C; V _R ; I _{AC,R}	> 10000 h	∆C/C	≤ ±15% of ini			
40 °C; V _R ; 1.5 · I _{AC,R}	> 200000 h	tan δ	≤ 1.75 times		cified limit	
	I_{leak} \leq initial specified limit					
Voltage endurance test			t requirements			
85 °C; V _R	2000 h	ΔC/C	$\leq \pm 10\%$ of ini	itial value		
		$tan \ \delta$	≤ 1.3 times in	nitial speci	fied limit	
		I _{leak}	≤ initial speci	fied limit		
Vibration resistance test	To IEC 60068-2-6,	test Fc:				
	Frequency range 1			nt amplitu	de 0.75 mm,	
	acceleration max.	0.				
	Capacitor mounted	by its bo	ody which is rig	lidly clamp	ed to the work	
0, , , , ,	surface.					
Characteristics at low	Max. impedance ra	atio ,			450.14	
temperature	at 100 Hz	V _R		≤ 400 V	450 V	
		Z .,	_{5°C} /Z _{20°C}	4	3	
		Z .	_{0°C} / Z _{20°C}	16	12	
		-		ı		
IEC climatic category	To IEC 60068-1:					
	25/085/56 (-25 °C/+85 °C/56 days damp heat test)					
	The capacitors can be operated in the temperature range of					
	-40 °C to +85 °C but the impedance at -40 °C should be taken into consideration.					
Detail specification	Similar to CECC 30301-803, CECC 30301-807					
Sectional specification	IEC 60384-4	0001-000	, 0200 30301	-007		
200orial opcomoditori						

¹⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





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Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	51.6 mm	64.3 mm	76.9 mm	91 mm
I _{AC,max}	34 A	45 A	57 A	80 A

Dimensional drawings

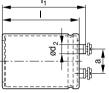
B43455

Ring clip/clamp mounting

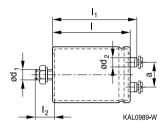
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Threaded stud mounting





KAL1318-B-E



M5: Min. reach of screw = 9.5 mm 9 mm for low inductance design

M6: Min. reach of screw = 12 mm 9.5 mm for low inductance design

Positive pole marking: +

The base of types with threaded stud and d = 91 mm is fully insulated (the lengths I and I_1 are increased by 0.5 mm in these cases). For types with threaded stud and d \leq 76 mm the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals – Accessories".

Dimensions and weights

Ter-	Dimensions (mm) with insulating sleeve							Approx.
minal	d	l±1	I ₁ ±1	$I_2 + 0/-1$	d ₁	d ₂ max.	a +0.2/-0.4	weight (g)
M5	51.6 +0/-0.8	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0/-0.8	105.7	112.2	17	M12	10.2	22.2	280
M5	64.3 +0/-0.8	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0/-0.8	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0/-0.8	143.2	149.7	17	M12	13.2	28.5	630
M6	76.9 +0/-0.7	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0/-0.7	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0/-0.7	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0/-0.7	220.7	226.5	17	M12	17.7	31.7	1300



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Ter-	er- Dimensions (mm) with insulating sleeve							Approx.
minal	d	l±1	I ₁ ±1	$I_2 + 0/-1$	d_1	d ₂ max.	a +0.2/-0.4	weight (g)
M6	91.0 +0/-2	144.5	149.8	17	M12	17.7	31.7	1200
M6	91.0 +0/-2	221.0	226.3	17	M12	17.7	31.7	1900

For low-inductance design the following deviation applies:

d = 64.3 mm: $I_1 - 0.7 \text{ mm}$ d = 91.0 mm: $I_1 - 1.7 \text{ mm}$

Packing

Capacitor diameter d (mm)	length I (mm)	Packing units (pcs.)
51.6	all	36
64.3	all	25

Capacitor	length I (mm)	Packing units
diameter d (mm)	(mm)	(pcs.)
76.9	105.7 - 168.7	16
	220.7	12
91.0	all	9



For ecological reasons the packing is pure cardboard.





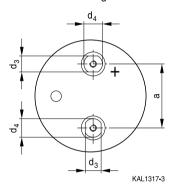
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Special designs

- Low-inductance design
- PAPR terminal style

With our PAPR terminal style (Protection Against Polarity Reversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity. The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration



Dimensions for PAPR terminal style (mm)

Can diameter d	Terminal	d ₃ ±0.1	d ₄ ±0.1	a +0.2/-0.4	Min. reach of screw	
					Standard design #050	For heat sink mounting #057
51.6	M5	10	13	22.2	9.5	_
64.3	M5	13	15	28.5	9.5	7.3
76.9	M6	13	15	31.7	12.0	9.7
91.0	M6	13	15	31.7	12.0	9.7

All other dimensions of the capacitor such as diameter d, case length I and overall length I_1 are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) and "Dimensions and weights for heat sink mounting" (special designs).

For heat sink mounting

Design for optimal connection of capacitors to the heat sink when using base cooling with the following features (refer to chapter "General technical information, 5.2 Cooling"):

 Electrical insulation of the capacitors base with 2 overlapping thermal pads for optimal heat flow (minimal thermal resistance at the capacitor base)



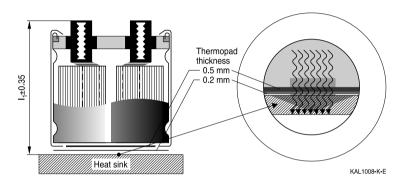
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- Minimal overall length tolerance (±0.35 mm) for mounting between heat sink and bus bar
- Case with extra groove near the base for clamp mounting (recommended ring clamp B44030A0165B ... A0190B)

This version is available only for capacitors without threaded stud and for diameters \geq 64.3 mm.

Regarding ripple current and useful life, please refer to column $I_{AC,R}(B)$ in the table "Technical data and ordering codes" and in the useful life curves.



Dimensions and weights for heat sink mounting:

Ter-	Dimensions (mm	Min. reach	Approx.				
minal	d	I ±1	I ₁ ±0.35	d ₂ max.	a +0.2/-0.4	of screw	weight
						mm	g
M5	64.3 +0/-0.8	80.7	86.3	13.2	28.5	7.3	370
M5	64.3 +0/-0.8	105.7	111.3	13.2	28.5	7.3	440
M6	76.9 +0/-0.7	105.7	110.6	17.7	31.7	9.7	620
M6	76.9 +0/-0.7	143.2	148.1	17.7	31.7	9.7	840
M6	91.0 +0/-2	97.0	101.4	17.7	31.7	9.7	1000
M6	91.0 +0/-2	144.5	148.9	17.7	31.7	9.7	1200

Dimensions for other sizes are available upon request.

Ordering codes:

Design	Identification in third block of ordering code	Remark
Low inductance (13 nH)	M003	For capacitors with diameter d ≥ 64.3 mm
For heat sink mounting	M007	For capacitors with diameter d ≥ 64.3 mm and without threaded stud
PAPR terminal style	M050	Not for low inductance
PAPR terminal style and heat sink mounting	M057	For capacitors with diameter d ≥ 64.3 mm and without threaded stud; not for low inductance





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Accessories

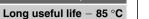
The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed washers	Screws/nuts	Maximum torque
For terminals	M5	A 5.1 DIN 6797	DIN 7985 / ISO 7045-M5 × 10-5.6-Z	2.5 Nm thread depth t ≥ 8 mm
	M6	A 6.4 DIN 6797	DIN 7985 / ISO 7045-M6 × 12-5.6-Z	4.0 Nm thread depth $t \ge 9.5$ mm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020







Overview of available types

V _R (V DC)	350	400	450
	Case dimensions d	×I (mm)	
C _R (μF)			
1000			51.6 × 80.7
1500	51.6 × 80.7	51.6 × 80.7	51.6 × 105.7 64.3 × 80.7
2200	51.6 × 105.7	51.6 × 105.7 64.3 × 80.7	64.3 × 105.7
3300	64.3 × 105.7	64.3 × 105.7	64.3 × 143.2 76.9 × 105.7
4700	64.3 × 143.2 76.9 × 105.7	76.9 × 105.7	76.9 × 143.2
5600	76.9 × 105.7	76.9 × 143.2	76.9 × 168.7
6800	76.9 × 143.2	76.9 × 143.2	76.9 × 220.7
8200	76.9 × 168.7	91.0 × 144.5	76.9 × 220.7
10000	76.9 × 220.7	76.9 × 220.7	91.0 × 221.0
12000	76.9 × 220.7	91.0 × 221.0	
15000	91.0 × 221.0		

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.





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Technical data and ordering codes

C _R	Case	ESR _{typ}	Z _{max}	I _{AC,max}	I _{AC,R}	I _{AC,R} (B)	Ordering code
100 Hz	dimensions	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d×I	20 °C	20 °C	40 °C	85 °C	85 °C	below)
μF	mm	mΩ	mΩ	Α	Α	Α	,
$V_{R} = 350$	V DC		<u> </u>		<u> </u>	<u> </u>	
1500	51.6× 80.7	80	96	14	4.9	9.4	B4345*C4158M0##
2200	51.6×105.7	48	58	20	7.1	12.7	B4345*D4228M0##
3300	64.3×105.7	32	38	22	8.1	14.2	B4345*C4338M0##
4700	64.3×143.2	25	30	27	9.9	15.1	B4345*C4478M0##
4700	76.9×105.7	25	30	28	10.2	19.7	B4345*B4478M0##
5600	76.9×105.7	21	25	31	11.3	22.4	B4345*A4568M0##
6800	76.9×143.2	18	22	35	12.8	21.4	B4345*A4688M0##
8200	76.9×168.7	15	18	42	15.4	23.7	B4345*B4828M0##
10000	76.9×220.7	10	12	55	19.8	27.5	B4345*C4109M0##
12000	76.9×220.7	9	11	57	22.5	31.7	B4345*B4129M0##
15000	91.0×221.0	7	8	73	26.5	39.2	B4345*A4159M0##
$V_{R} = 400$	V DC						
1500	51.6 × 80.7	69	83	15	5.4	10.9	B4345*D9158M0##
2200	51.6×105.7	59	71	18	6.5	11.6	B4345*B9228M0##
2200	64.3 × 80.7	59	71	18	6.4	12.3	B4345*C9228M0##
3300	64.3×105.7	36	43	25	9.0	15.9	B4345*A9338M0##
4700	76.9×105.7	27	32	27	9.9	19.3	B4345*A9478M0##
5600	76.9×143.2	22	26	31	11.4	18.8	B4345*A9568M0##
6800	76.9×143.2	20	24	35	12.6	21.9	B4345*A9688M0##
8200	91.0×144.5	17	20	40	14.5	24.6	B4345*A9828M0##
10000	76.9×220.7	15	18	47	17.1	23.8	B4345*A9109M0##
12000	91.0×221.0	12	14	54	19.6	28.5	B4345*A9129M0##

Composition of ordering code

- * = Mounting style
 - 5 = for capacitors with ring clip/clamp mounting
 - 7 = for capacitors with threaded stud

= Design

- 00 = for capacitors with standard inductance
 - 03 = for capacitors with low inductance (13 nH) (only for capacitors with diameter $d \ge 64.3$ mm)
 - 07 = for heat sink mounting (only for capacitors with diameter d ≥ 64.3 mm and without threaded stud)
 - 50 = for terminals with PAPR style (not for low-inductance)
 - 57 = for terminals with PAPR style and heat sink mounting (only d ≥ 64.3 mm and without threaded stud, not for low inductance)



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Technical data and ordering codes

C _R	Case	ESR _{typ}	Z _{max}	I _{AC,max}	I _{AC.R}	I _{AC,R} (B)	Ordering code
100 Hz	dimensions	100 Ĥz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d×I	20 °C	20 °C	40 °C	85 °C	85 °C	below)
μF	mm	mΩ	mΩ	Α	Α	Α	
V _R = 450 V DC							
1000	51.6 × 80.7	99	119	12	4.5	8.6	B4345*D5108M0##
1500	51.6 × 105.7	63	76	17	6.2	10.7	B4345*C5158M0##
1500	64.3 × 80.7	63	76	17	6.1	11.4	B4345*D5158M0##
2200	64.3×105.7	50	60	21	7.5	12.8	B4345*C5228M0##
3300	64.3×143.2	30	36	26	9.4	14.3	B4345*B5338M0##
3300	76.9×105.7	30	36	26	9.4	17.7	B4345*C5338M0##
4700	76.9×143.2	23	28	32	11.7	19.6	B4345*B5478M0##
5600	76.9×168.7	20	24	36	13.2	20.0	B4345*A5568M0##
6800	76.9×220.7	16	19	43	15.7	21.0	B4345*A5688M0##
8200	76.9×220.7	13	16	51	18.5	25.6	B4345*B5828M0##
10000	91.0×221.0	11	13	57	20.7	29.9	B4345*A5109M0##

Composition of ordering code

* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 = for capacitors with threaded stud

= Design

- 00 = for capacitors with standard inductance
- 03 = for capacitors with low inductance (13 nH) (only for capacitors with diameter d \geq 64.3 mm)
- $07 = \mbox{ for heat sink mounting (only for capacitors} \\ \mbox{ with diameter d} \geq 64.3 \mbox{ mm and without} \\ \mbox{ threaded stud)}$
- 50 = for terminals with PAPR style (not for low-inductance)
- 57 = for terminals with PAPR style and heat sink mounting (only d ≥ 64.3 mm and without threaded stud, not for low inductance)

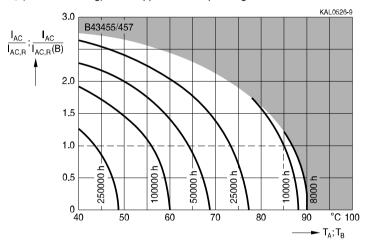




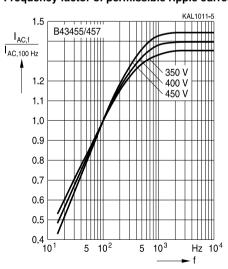
Long useful life - 85 °C

Useful life1)

depending on ambient temperature T_A (for natural cooling) and versus temperature of case base T_B (for base cooling) under ripple current operating conditions²⁾

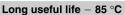


Frequency factor of permissible ripple current I_{AC} versus frequency f



- 1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.
- 2) The ripple current refers to $I_{AC,R}$ for natural cooling or $I_{AC,R}(B)$ for base cooling, respectively.

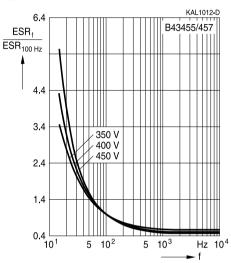






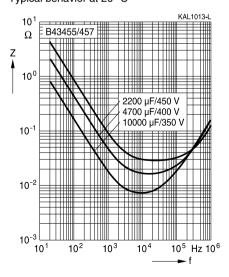
Frequency characteristics of ESR

Typical behavior



Impedance Z versus frequency f

Typical behavior at 20 °C







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Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"





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Topic	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	electricity of the capacitors.	
	Do not apply any mechanical stress to the	
	capacitor terminals.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	Storage conditions
	+5 to +35 °C and a relative humidity of ≤ 75%.	
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals -
of insulating	when ring clips are used for mounting.	accessories"
sleeves		





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Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_{f}	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR _T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
1	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I _{AC,R} (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_{C}	Case temperature	Gehäusetemperatur
T _B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





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Long useful life - 85 °C

Symbol	English	German
V	Voltage	Spannung
V_{F}	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_s	Surge voltage	Spitzenspannung
X_{C}	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_{0}	Absolute permittivity	Elektrische Feldkonstante
ϵ_{r}	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



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