# SMD 0603, Pt Temperature Sensor according to DIN EN 60751

Temperature range -50 °C to +130 °C (150 °C\*)

- Pt-RTD in standard SMD format
- High accuracy and interchangeability of a platinum sensor
- Automated mounting via standard pick-and-place tools
- Blister reel packaging
- Available in large volumes

SMD 0603 Pt RTD elements are designed for automated assembly on printed circuit boards. The precision, accuracy and interchangeability of a Pt RTD in an SMD package provides an ideal solution for board-mounted temperture sensing, board protection, and temperature compensation. Application areas include HVAC, automobiles, e-mobility, and medical and industrial equipment.

In principle, the products can also be used in automotive applications, in this case Heraeus will check upon the request of the customer, whether additional requirements can be met (e.g. IMDS, PPAP).

Nominal Resistance R <sub>0</sub> [Ω]	Tolerance Class	Order Number	Packaging
Pt1000	F 0.3 (Class B)	32207638	Blister reel
	F 0.6 (Class 2B)	32207637	Blister reel

### **Temperature Range of Tolerance Class**

Tolerance Class F 0.3 (B) -50 °C to +130 °C Tolerance Class F 0.6 (2B) -50 °C to +130 °C

\*(With the use of expansion-matched circuit board materials temperatures up to +150 °C are possible)

### **Temperature Coefficient**

TCR = 3850 ppm/K

## Response Time

Water (v = 0.4 m/s): t0.5 = 0.1 s t0.9 = 0.25 sAir (v = 2 m/s): t0.5 = 2.5 st0.9 = 8 s

## **Measuring Current**

Pt1000  $\Omega \rm{:}~0.1~to~0.3~mA$  (self-heating has to be considered)

## **Long-Term Stability**

The drift of the resistance value at 0  $^{\circ}$ C after a storage for 1000 hours in air at the declared upper temperature limit is not more than the tolerance value of the declared tolerance class according DIN EN 60751.

Typical drift of R(0 °C) is 0.06 % after 250 hours at +150 °C.

## Self-Heating

0.8 K/mW at 0 °C

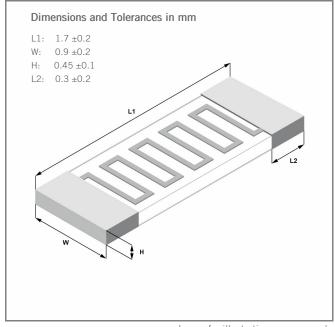


Image for illustration purposes only Color, shape and forming of metallization may vary



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## **Types**

Pt 1000 SMD 0603 Pt 1000 SMD 0805 Pt 1000 SMD 1206

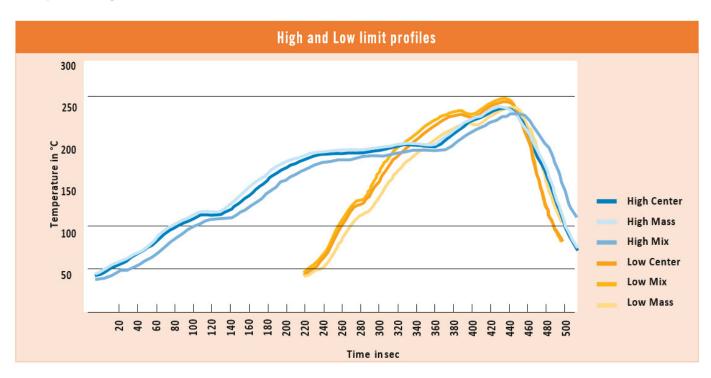
## **Soldering Conditions**

Limit profiles: High and Low Atmosphere: Nitrogen and air

## Mounting

Layout of the circuit board: Benchmarker II 150Qm (Material FR4 35Qm Cu, size 190.5 x 127 x 1.5mm)

Circuit board surfaces: chem. Ag, Cu OSP, NiAu, chem. Sn Soldering paste: F640 SA30C5-89 M30 (Material SnAgCu 96.5/3.0/0.5)



		Peak (max. temperature)		Time over 217 °C in sec.	
Tot	al Troughput Time	High [Total throughput time 520 sec]	Low [Total throughput time 280 sec]	High [Total throughput time 520 sec]	Low [Total throughput time 280 sec]
Sensor position on circuit board	Center	+237 °C	+245 °C	60	92
	Mass	+231 °C	+238 °C	49	68
	Mix	+238 °C	+248 °C	65	103

### Result

All tested samples showed a sufficient wetting under the described profiles High and Low, based on a visual soldering point inspection. All given data should not be constructed as guaranteeing specific properties of the product or its suitability for a specific particular application. The data are an extract from a test report with status from July 2010.

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### **Soldering Connection**

End termination galvanic tin plated with Ni barrier layer

### **Connection Technology**

Face up mounting; reflow soldering or wave soldering, e.g double wave ≤ 8 s/235 °C

#### **Packaging**

Blister reel

"Face-up" 4000 pcs/ reel

Alternative packaging forms on request

### Storage Life

At least 9 months (after manufacture), when stored under the recommended conditions. Longer shelf life may be possible, depending upon actual storage conditions, after requalification by customer.

Nitrogen atmosphere recommended.

#### Note

Other tolerances and values of resistance are available on request

#### California Proposition 65



## WARNING

WARNING: This product can expose you to chemicals including nickel, which is known to the State of California to cause

For more information go to www.p65warnings.ca.gov



The information provided in this data sheet describes certain technical characteristics of the product, but shall not be qualified or construed as quality guarantee (Beschaffenheitsgarantie) in the meaning of sections 443 and 444 German Civil Code. The information provided in this data sheet regarding measurement values (including, but not limited to, response time, long-term stability, vibration and shock resistance, insulation resistance and self-heating) are average values that have been obtained under laboratory conditions in tests of large numbers of the product. Product results or measurements achieved by customer or any other person in any production, test, or other environment may vary depending on the specific conditions of use.

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