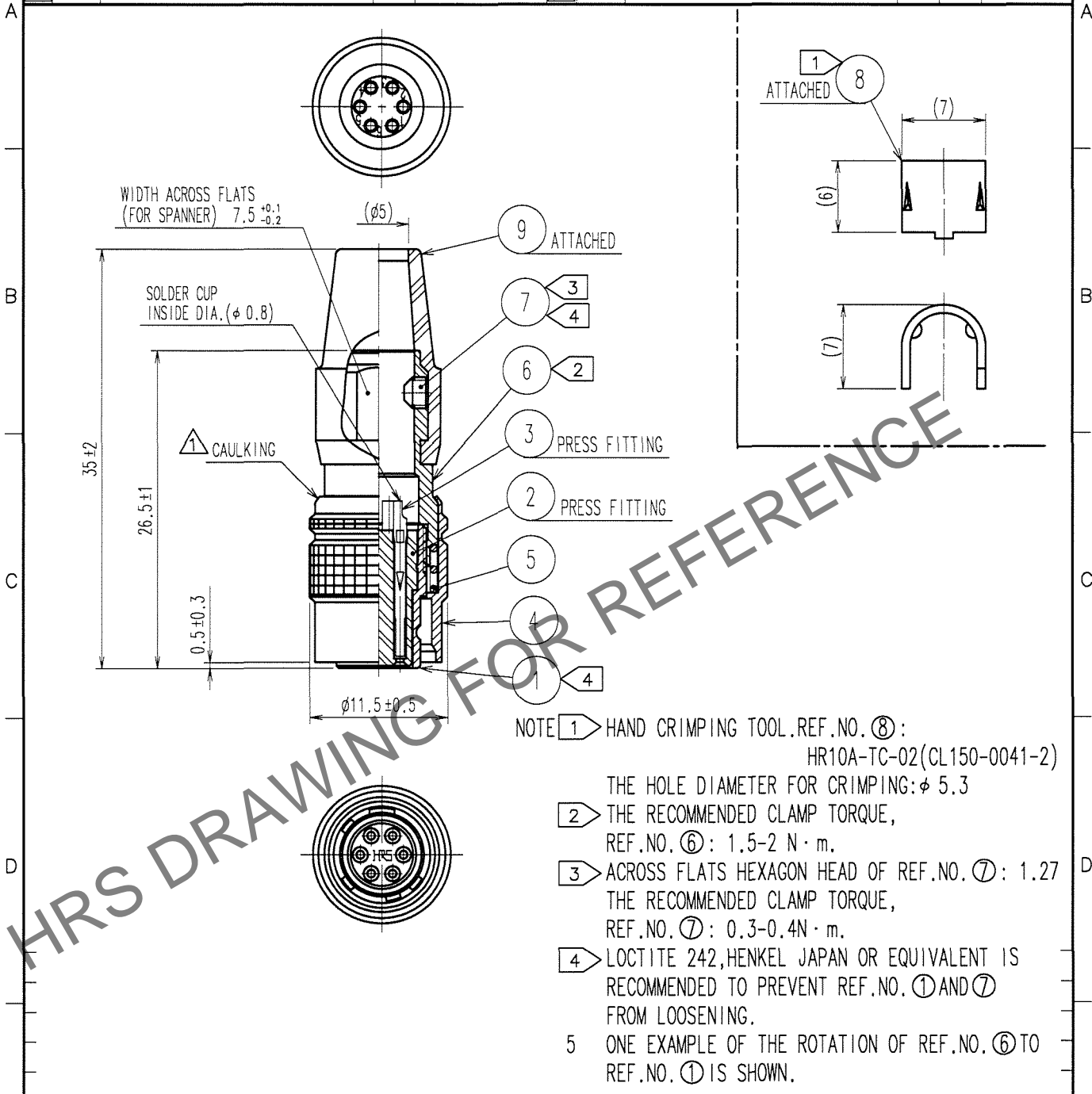


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000409	D.M	M.S	06.12.19					



- NOTE ① HAND CRIMPING TOOL. REF. NO. ⑧ :
HR10A-TC-02 (CL150-0041-2)
- ② THE HOLE DIAMETER FOR CRIMPING: ϕ 5.3
- ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5-2 N·m.
- ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3-0.4 N·m.
- ⑤ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
- ⑥ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.

4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
			5	STEEL	NICKEL PLATING

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
			5	STEEL	NICKEL PLATING

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		D. MATSUNE	D. MATSUNE	E. KUNII	M. SATO	
		051119	051119	051122	051125	

DRAWING NO.	PART NO.	CODE NO.
EDC4-020537-73	HR10A-7P-6S(73)	CL110-0304-0-73