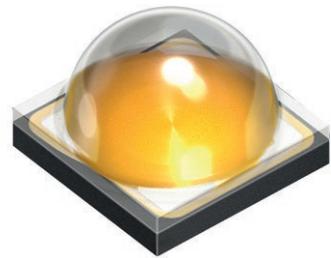


OSLON® Square

GW CSSRM3.PM

Fifth generation of OSLON Square with enhanced performance.
Most compact high-power LED with well known superior
robustness, high reliability, long lifetime and low
thermal resistance.



Applications

- Agriculture & Horticulture
- Entertainment
- Outdoor & Industrial Lighting

Features

- Package: SMT ceramic package with silicone lens
- Typ. Radiation: 120° (Lambertian emitter)
- Color temperature: 2200K - 6500K
- CRI: 70 (min.), 72 (typ.), R9: -40 (min.)
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)
- Luminous Flux: typ. 357 lm @ 4000 K, 85 °C
- Luminous efficacy: typ. 182 lm/W @ 4000 K, 85 °C

Ordering Information

Type	Color temperature	Luminous Flux ¹⁾ $I_F = 700 \text{ mA}$ Φ_V	Ordering Code
GW CSSRM3.PM-MFN5-A10310-1	2200 K	270 ... 330 lm	Q65113A4863
GW CSSRM3.PM-MFN5-XX510-1	2200 K	270 ... 330 lm	Q65113A4862
GW CSSRM3.PM-N1N6-A939-1	2500 K	280 ... 340 lm	Q65113A4865
GW CSSRM3.PM-N1N6-XX59-1	2500 K	280 ... 340 lm	Q65113A4864
GW CSSRM3.PM-N3N8-A838-1	2700 K	300 ... 360 lm	Q65113A4866
GW CSSRM3.PM-N3N8-XX58-1	2700 K	300 ... 360 lm	Q65113A4867
GW CSSRM3.PM-N5N8-A737-1	3000 K	320 ... 360 lm	Q65113A5021
GW CSSRM3.PM-N5N8-XX57-1	3000 K	320 ... 360 lm	Q65113A5022
GW CSSRM3.PM-N6N8-XX57-1	3000 K	330 ... 360 lm	Q65113A5023
GW CSSRM3.PM-N5N9-A636-1	3500 K	320 ... 370 lm	Q65113A2245
GW CSSRM3.PM-N5N9-XX56-1	3500 K	320 ... 370 lm	Q65113A2244
GW CSSRM3.PM-N6N9-A636-1	3500 K	330 ... 370 lm	Q65113A5024
GW CSSRM3.PM-N6N9-XX56-1	3500 K	330 ... 370 lm	Q65113A5025
GW CSSRM3.PM-N7P1-A535-1	4000 K	340 ... 380 lm	Q65113A2243
GW CSSRM3.PM-N7P1-XX55-1	4000 K	340 ... 380 lm	Q65113A2242
GW CSSRM3.PM-N8P1-A535-1	4000 K	350 ... 380 lm	Q65113A3198
GW CSSRM3.PM-N8P1-XX55-1	4000 K	350 ... 380 lm	Q65113A3197
GW CSSRM3.PM-N7P1-A434-1	4500 K	340 ... 380 lm	Q65113A2299
GW CSSRM3.PM-N7P1-XX54-1	4500 K	340 ... 380 lm	Q65113A2302
GW CSSRM3.PM-N7P1-A333-1	5000 K	340 ... 380 lm	Q65113A2298
GW CSSRM3.PM-N7P1-XX53-1	5000 K	340 ... 380 lm	Q65113A2301
GW CSSRM3.PM-N8P1-A333-1	5000 K	350 ... 380 lm	Q65113A3199
GW CSSRM3.PM-N8P1-XX53-1	5000 K	350 ... 380 lm	Q65113A3196
GW CSSRM3.PM-N7P1-A232-1	5700 K	340 ... 380 lm	Q65113A2297
GW CSSRM3.PM-N7P1-XX52-1	5700 K	340 ... 380 lm	Q65113A2300
GW CSSRM3.PM-N8P1-A232-1	5700 K	350 ... 380 lm	Q65113A3195
GW CSSRM3.PM-N8P1-XX52-1	5700 K	350 ... 380 lm	Q65113A3194
GW CSSRM3.PM-N6P1-XX51-1	6500 K	330 ... 380 lm	Q65113A2296
GW CSSRM3.PM-N7P1-A131-1	6500 K	340 ... 380 lm	Q65113A5027
GW CSSRM3.PM-N7P1-XX51-1	6500 K	340 ... 380 lm	Q65113A5026

Maximum Ratings

Parameter	Symbol	Values	
Operating Temperature	T_{op}	min.	-40 °C
		max.	125 °C
Storage Temperature	T_{stg}	min.	-40 °C
		max.	125 °C
Junction temperature absolute **	$T_{j,abs}$	max.	150 °C
Junction Temperature	T_j	max.	135 °C
Forward Current $T_j = 85 \text{ }^\circ\text{C}$	I_F	min.	100 mA
		max.	1800 mA
Surge Current $t \leq 10 \mu\text{s}; D = 0.005; T_j = 85 \text{ }^\circ\text{C}$	I_{FS}	max.	2000 mA
Reverse voltage ²⁾	V_R	Not designed for reverse operation	
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	V_{ESD}	8 kV	

** This is verified by testing 30 pieces. Pass criteria: No catastrophic failures allowed, luminous flux must be better than L70B50 after 1000 h.

Characteristics

$I_F = 700 \text{ mA}$; $T_J = 85^\circ\text{C}$

Parameter	Symbol	Values	
Viewing angle at 50% I_V	2ϕ	typ.	120 °
Forward Voltage ³⁾ $I_F = 700 \text{ mA}$	V_F	min. typ. max.	2.70 V 2.80 V 3.20 V
Reverse current ²⁾	I_R	Not designed for reverse operation	
Color Rendering Index ⁴⁾ (2200K - 6500K)	CRI	min. typ.	70 72
Color Rendering Index (R9) ⁴⁾	CRI (R9)	min.	-40
Electrical thermal resistance junction/solderpoint with efficiency $\eta_e = 41 \%$	$R_{thJS \text{ elec.}}$	typ.	1.8 K / W

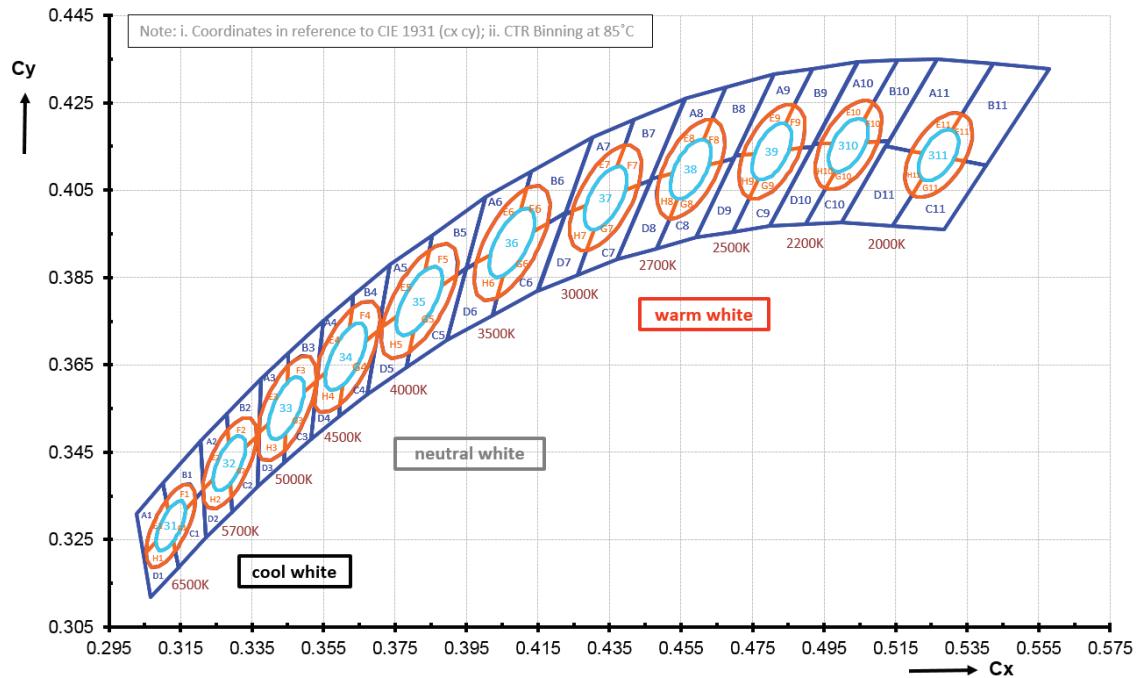
Brightness Groups

Group	Luminous Flux ¹⁾ $I_F = 700 \text{ mA}$ min. Φ_V	Luminous Flux ¹⁾ $I_F = 700 \text{ mA}$ max. Φ_V
MF	270 lm	280 lm
N1	280 lm	290 lm
N2	290 lm	300 lm
N3	300 lm	310 lm
N4	310 lm	320 lm
N5	320 lm	330 lm
N6	330 lm	340 lm
N7	340 lm	350 lm
N8	350 lm	360 lm
N9	360 lm	370 lm
P1	370 lm	380 lm

Forward Voltage Groups

Group	Forward Voltage ³⁾ $I_F = 700 \text{ mA}$ min. V_F	Forward Voltage ³⁾ $I_F = 700 \text{ mA}$ max. V_F
K2	2.70 V	2.80 V
L1	2.80 V	2.90 V
L2	2.90 V	3.00 V
M1	3.00 V	3.10 V
M2	3.10 V	3.20 V

Chromaticity Coordinate Groups⁵⁾



Chromaticity Coordinate Groups

CCT	Center Cx	Center Cy	3step a	3step b	5step a	5step b	\emptyset
2200 K	0.5020	0.4156	0.0072	0.0040	0.0120	0.0067	39.9
6500 K	0.3123	0.3282	0.0066	0.0027	0.0110	0.0045	58.1
2500 K	0.4804	0.4138	0.0076	0.0041	0.0126	0.0068	53.1
2700 K	0.4577	0.4098	0.0080	0.0041	0.0133	0.0068	54.1
3000 K	0.4339	0.4032	0.0086	0.0042	0.0142	0.0069	53.7
3500 K	0.4077	0.3929	0.0093	0.0042	0.0155	0.0069	53.9
4000 K	0.3818	0.3796	0.0094	0.0041	0.0157	0.0068	53.4
4500 K	0.3613	0.3669	0.0089	0.0038	0.0148	0.0063	57
5000 K	0.3446	0.3551	0.0081	0.0035	0.0135	0.0059	59.8
5700 K	0.3287	0.3425	0.0072	0.0032	0.0119	0.0052	58.8

CCT	Group	1		2		3		4		5	
		Cx	Cy								
2200 K	A	0.5155	0.4347	0.5044	0.4344	0.4921	0.4156	0.4941	0.4156	0.5088	0.4249
	B	0.5155	0.4347	0.5265	0.4350	0.5132	0.4163	0.5101	0.4161	0.5088	0.4249
	C	0.5132	0.4163	0.4998	0.3975	0.4898	0.3971	0.4955	0.4054	0.5101	0.4161
	D	0.4955	0.4054	0.4941	0.4156	0.4921	0.4156	0.4798	0.3967	0.4898	0.3971
	E	0.5088	0.4249	0.4941	0.4156	0.4973	0.4157	0.5061	0.4210		
	F	0.5088	0.4249	0.5101	0.4161	0.5068	0.4160	0.5061	0.4210		
	G	0.5101	0.4161	0.4955	0.4054	0.4981	0.4093	0.5068	0.4158		
	H	0.4981	0.4093	0.4973	0.4157	0.4941	0.4156	0.4955	0.4054		
2500 K	A	0.4917	0.4328	0.4811	0.4315	0.4701	0.4128	0.4723	0.4130	0.4867	0.4245
	B	0.4917	0.4328	0.5044	0.4344	0.4917	0.4149	0.4885	0.4146	0.4867	0.4245
	C	0.4917	0.4149	0.4798	0.3967	0.4695	0.3954	0.4741	0.4031	0.4885	0.4146
	D	0.4741	0.4031	0.4723	0.4130	0.4701	0.4128	0.4591	0.3941	0.4695	0.3954
	E	0.4867	0.4245	0.4723	0.4130	0.4755	0.4133	0.4842	0.4202		
	F	0.4867	0.4245	0.4885	0.4146	0.4853	0.4143	0.4842	0.4202		
	G	0.4885	0.4146	0.4741	0.4031	0.4766	0.4074	0.4853	0.4143		
	H	0.4766	0.4074	0.4755	0.4133	0.4723	0.4130	0.4741	0.4031		
2700 K	A	0.4675	0.4285	0.4561	0.4259	0.4467	0.4076	0.4491	0.4081	0.4637	0.4212
	B	0.4675	0.4285	0.4811	0.4315	0.4698	0.4123	0.4663	0.4115	0.4637	0.4212
	C	0.4698	0.4123	0.4591	0.3941	0.4482	0.3917	0.4517	0.3984	0.4663	0.4115
	D	0.4517	0.3984	0.4491	0.4081	0.4467	0.4076	0.4372	0.3892	0.4482	0.3917
	E	0.4637	0.4212	0.4491	0.4081	0.4526	0.4088	0.4613	0.4166		
	F	0.4637	0.4212	0.4663	0.4115	0.4628	0.4108	0.4613	0.4166		
	G	0.4663	0.4115	0.4517	0.3984	0.4541	0.4030	0.4628	0.4108		
	H	0.4541	0.4030	0.4526	0.4088	0.4491	0.4081	0.4517	0.3984		
3000 K	A	0.4418	0.4211	0.4302	0.4171	0.4226	0.3995	0.4246	0.4002	0.4393	0.4153
	B	0.4418	0.4211	0.4561	0.4259	0.4465	0.4073	0.4432	0.4062	0.4393	0.4153
	C	0.4465	0.4073	0.4372	0.3892	0.4261	0.3856	0.4285	0.3911	0.4432	0.4062
	D	0.4285	0.3911	0.4246	0.4002	0.4226	0.3995	0.4149	0.3819	0.4261	0.3856
	E	0.4393	0.4153	0.4246	0.4002	0.4283	0.4014	0.4371	0.4105		
	F	0.4393	0.4153	0.4432	0.4062	0.4395	0.4050	0.4371	0.4105		
	G	0.4432	0.4062	0.4285	0.3911	0.4307	0.3960	0.4395	0.4050		
	H	0.4307	0.3960	0.4283	0.4014	0.4246	0.4002	0.4285	0.3911		

3500 K	A	0.4131	0.4093	0.4003	0.4034	0.3949	0.3871	0.3977	0.3883	0.4118	0.4054
	B	0.4131	0.4093	0.4302	0.4171	0.4227	0.3997	0.4177	0.3975	0.4118	0.4054
	C	0.4227	0.3997	0.4149	0.3819	0.4022	0.3763	0.4036	0.3804	0.4177	0.3975
	D	0.4036	0.3804	0.3977	0.3883	0.3949	0.3871	0.3895	0.3707	0.4022	0.3763
	E	0.4118	0.4054	0.3977	0.3883	0.4017	0.3902	0.4102	0.4004		
	F	0.4118	0.4054	0.4177	0.3975	0.4137	0.3957	0.4102	0.4004		
	G	0.4177	0.3975	0.4036	0.3804	0.4052	0.3854	0.4137	0.3957		
	H	0.4052	0.3854	0.4017	0.3902	0.3977	0.3883	0.4036	0.3804		
4000 K	A	0.3853	0.3947	0.3737	0.3879	0.3704	0.3731	0.3714	0.3737	0.3845	0.3913
	B	0.3853	0.3947	0.4003	0.4034	0.3949	0.3871	0.3922	0.3855	0.3845	0.3913
	C	0.3949	0.3871	0.3895	0.3707	0.3783	0.3645	0.3791	0.3679	0.3922	0.3855
	D	0.3791	0.3679	0.3714	0.3737	0.3704	0.3731	0.3671	0.3583	0.3783	0.3645
	E	0.3845	0.3913	0.3714	0.3737	0.3756	0.3760	0.3834	0.3866		
	F	0.3845	0.3913	0.3922	0.3855	0.3880	0.3832	0.3834	0.3866		
	G	0.3922	0.3855	0.3791	0.3679	0.3802	0.3726	0.3880	0.3832		
	H	0.3802	0.3726	0.3756	0.3760	0.3714	0.3737	0.3791	0.3679		
4500 K	A	0.3634	0.3809	0.3550	0.3752	0.3538	0.3664	0.3629	0.3779		
	B	0.3634	0.3809	0.3737	0.3879	0.3709	0.3753	0.3629	0.3779		
	C	0.3695	0.3690	0.3671	0.3583	0.3593	0.3532	0.3597	0.3559		
	D	0.3597	0.3559	0.3524	0.3555	0.3514	0.3480	0.3593	0.3532		
	E	0.3629	0.3779	0.3538	0.3664	0.3532	0.3616	0.3557	0.3632	0.3623	0.3735
	F	0.3629	0.3779	0.3709	0.3753	0.3703	0.3728	0.3669	0.3706	0.3623	0.3735
	G	0.3703	0.3728	0.3695	0.3690	0.3597	0.3559	0.3603	0.3603	0.3669	0.3706
	H	0.3603	0.3603	0.3557	0.3632	0.3532	0.3616	0.3524	0.3555	0.3597	0.3559
5000 K	A	0.3452	0.3678	0.3375	0.3619	0.3372	0.3528	0.3451	0.3648		
	B	0.3452	0.3678	0.3550	0.3752	0.3532	0.3614	0.3530	0.3612	0.3451	0.3648
	C	0.3532	0.3614	0.3514	0.3480	0.3440	0.3426	0.3441	0.3454	0.3530	0.3612
	D	0.3441	0.3454	0.3369	0.3445	0.3366	0.3372	0.3440	0.3426		
	E	0.3451	0.3648	0.3372	0.3528	0.3371	0.3496	0.3396	0.3514	0.3449	0.3609
	F	0.3451	0.3648	0.3530	0.3612	0.3496	0.3588	0.3449	0.3609		
	G	0.3530	0.3612	0.3441	0.3454	0.3443	0.3493	0.3496	0.3588		
	H	0.3443	0.3493	0.3396	0.3514	0.3371	0.3496	0.3369	0.3445	0.3441	0.3454

5700 K	A	0.3280	0.3539	0.3205	0.3475	0.3212	0.3373	0.3283	0.3502		
	B	0.3280	0.3539	0.3375	0.3619	0.3370	0.3493	0.3363	0.3486	0.3283	0.3502
	C	0.3370	0.3493	0.3366	0.3372	0.3294	0.3314	0.3291	0.3348	0.3363	0.3486
	D	0.3291	0.3348	0.3215	0.3337	0.3221	0.3255	0.3294	0.3314		
	E	0.3283	0.3502	0.3212	0.3373	0.3213	0.3365	0.3242	0.3388	0.3284	0.3471
	F	0.3283	0.3502	0.3363	0.3486	0.3332	0.3462	0.3284	0.3471		
	G	0.3363	0.3486	0.3291	0.3348	0.3290	0.3379	0.3332	0.3462		
	H	0.3291	0.3348	0.3215	0.3337	0.3213	0.3365	0.3242	0.3388	0.3290	0.3379
6500 K	A	0.3102	0.3379	0.3027	0.3310	0.3047	0.3214	0.3054	0.3220	0.3110	0.3340
	B	0.3102	0.3379	0.3205	0.3475	0.3213	0.3363	0.3192	0.3344	0.3110	0.3340
	C	0.3213	0.3363	0.3221	0.3255	0.3144	0.3187	0.3136	0.3224	0.3192	0.3344
	D	0.3136	0.3224	0.3054	0.3220	0.3047	0.3214	0.3067	0.3118	0.3144	0.3187
	E	0.3110	0.3340	0.3054	0.3220	0.3082	0.3245	0.3115	0.3317		
	F	0.3110	0.3340	0.3192	0.3344	0.3165	0.3319	0.3115	0.3317		
	G	0.3192	0.3344	0.3136	0.3224	0.3131	0.3247	0.3165	0.3319		
	H	0.3136	0.3224	0.3054	0.3220	0.3082	0.3245	0.3131	0.3247		

Group Name on Label

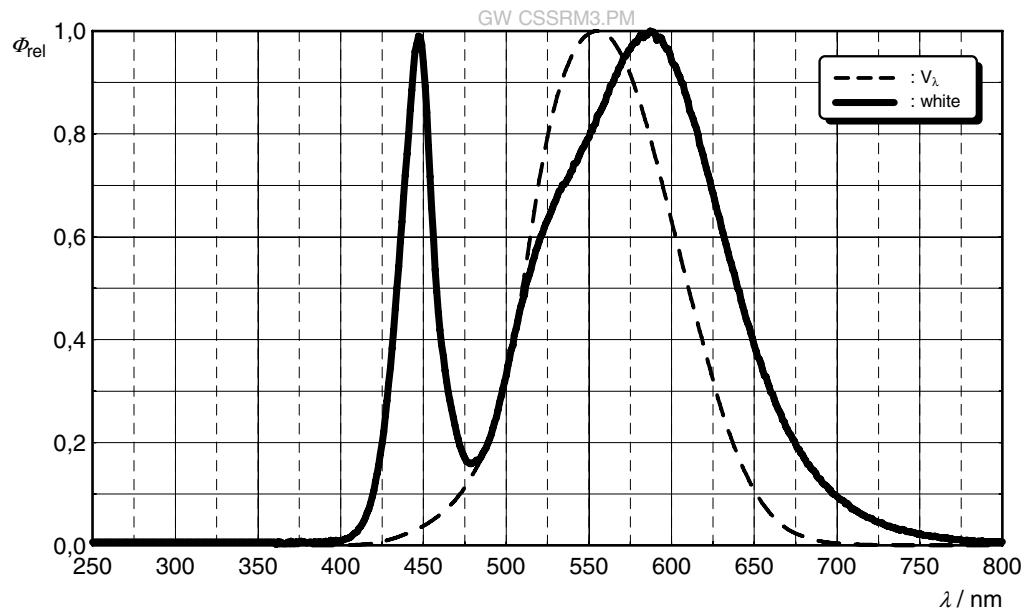
Example: MF-35-K2

Brightness	Color Chromaticity	Forward Voltage
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MF	35	K2
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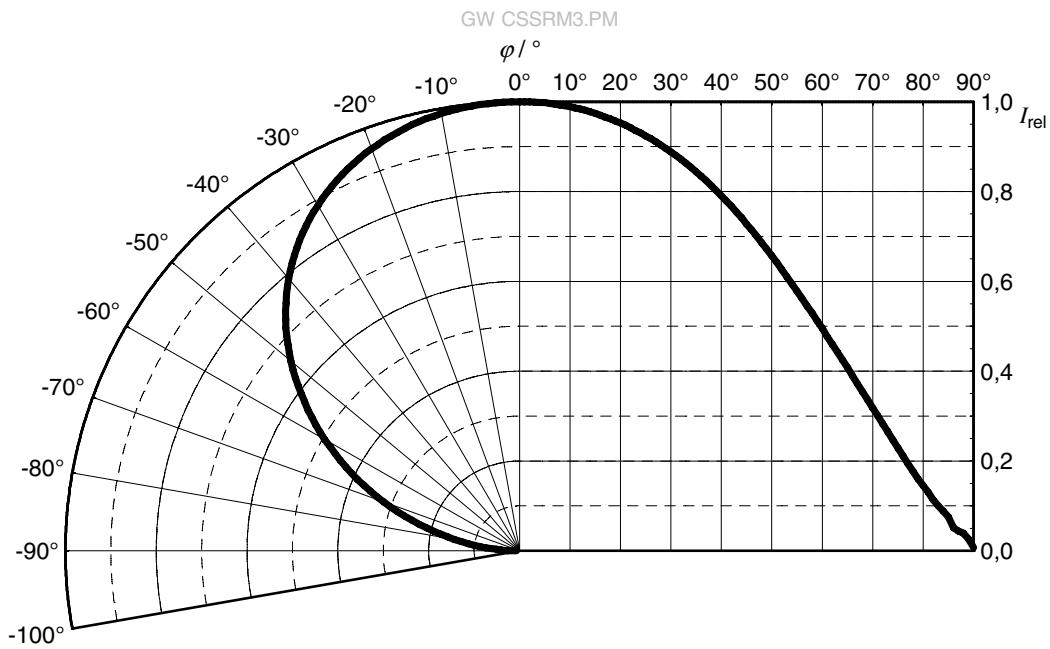
Relative Spectral Emission ⁶⁾

$\Phi_{\text{rel}} = f(\lambda)$; $I_F = 700 \text{ mA}$; $T_J = 85^\circ \text{C}$



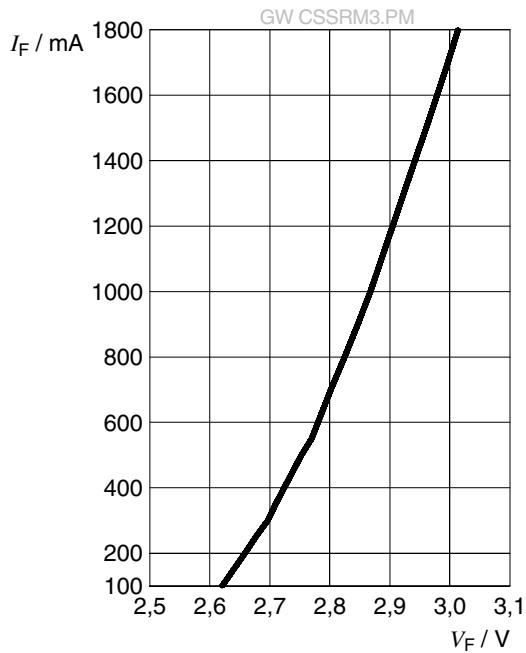
Radiation Characteristics ⁶⁾

$I_{\text{rel}} = f(\phi)$; $T_J = 85^\circ \text{C}$



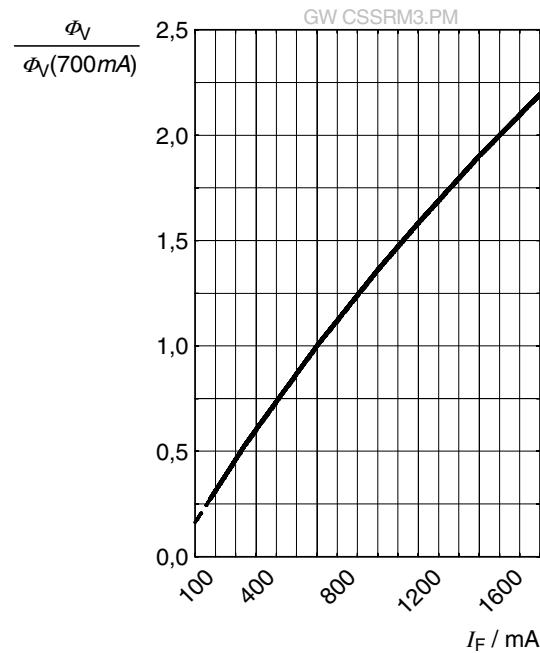
Forward current ⁶⁾

$I_F = f(V_F)$; $T_J = 85^\circ\text{C}$



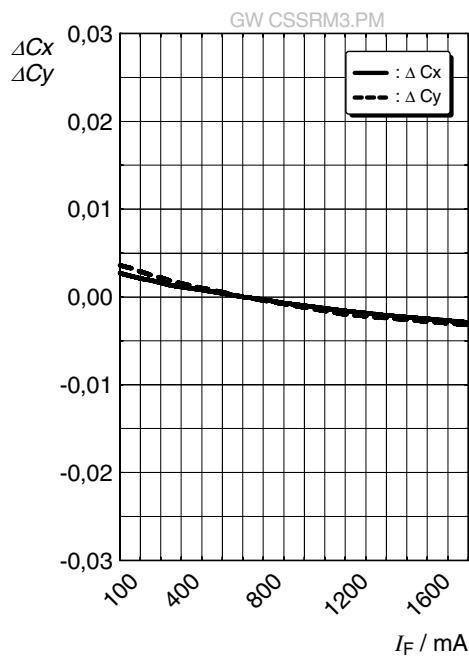
Relative Luminous Flux ^{6), 7)}

$\Phi_V / \Phi_V(700 \text{ mA}) = f(I_F)$; $T_J = 85^\circ\text{C}$



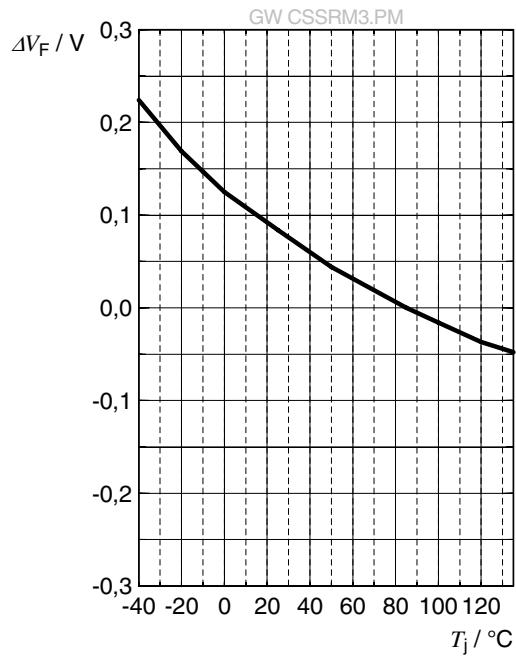
Chromaticity Coordinate Shift ⁶⁾

$\Delta Cx, \Delta Cy = f(I_F)$; $T_J = 85^\circ\text{C}$



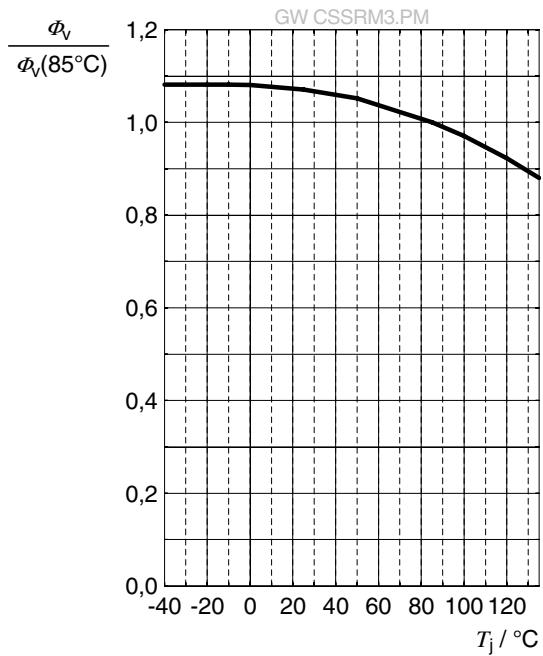
Forward Voltage ⁶⁾

$$\Delta V_F = V_F - V_F(85^\circ\text{C}) = f(T_j); I_F = 700 \text{ mA}$$



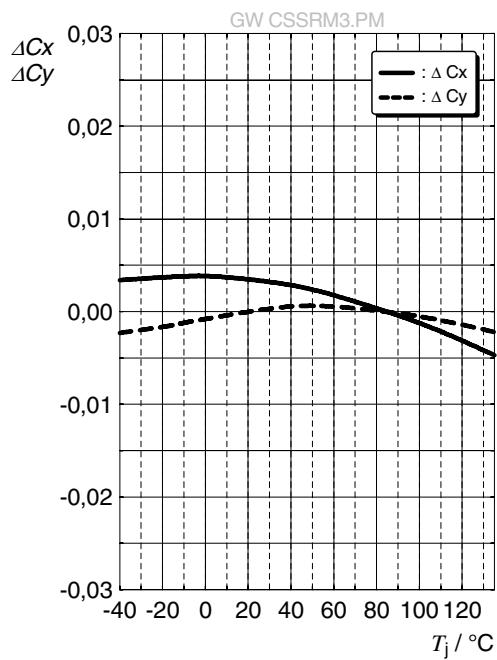
Relative Luminous Flux ⁶⁾

$$\frac{\Phi_V}{\Phi_V(85^\circ\text{C})} = f(T_j); I_F = 700 \text{ mA}$$



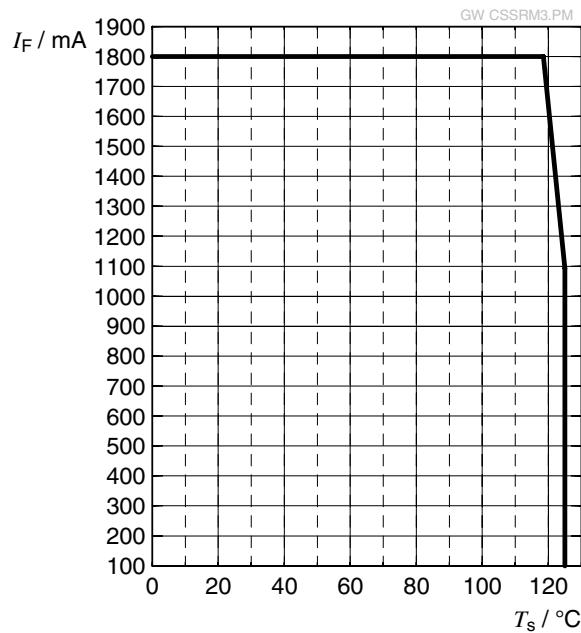
Chromaticity Coordinate Shift ⁶⁾

$$\Delta Cx, \Delta Cy = f(T_j); I_F = 700 \text{ mA}$$

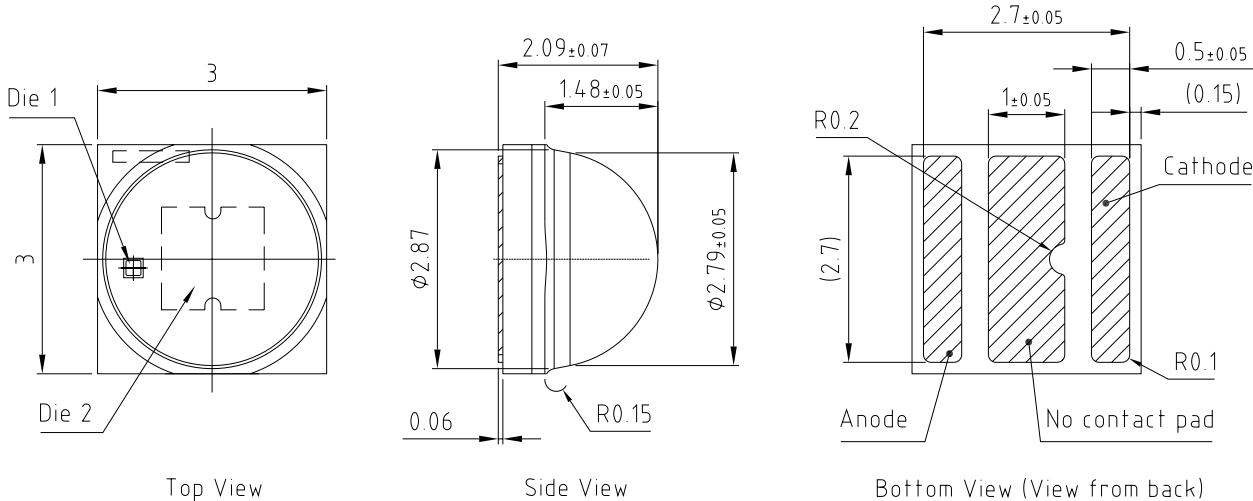


Max. Permissible Forward Current

$$I_F = f(T)$$



Dimensional Drawing ⁸⁾



C67062-A0160-A1-04

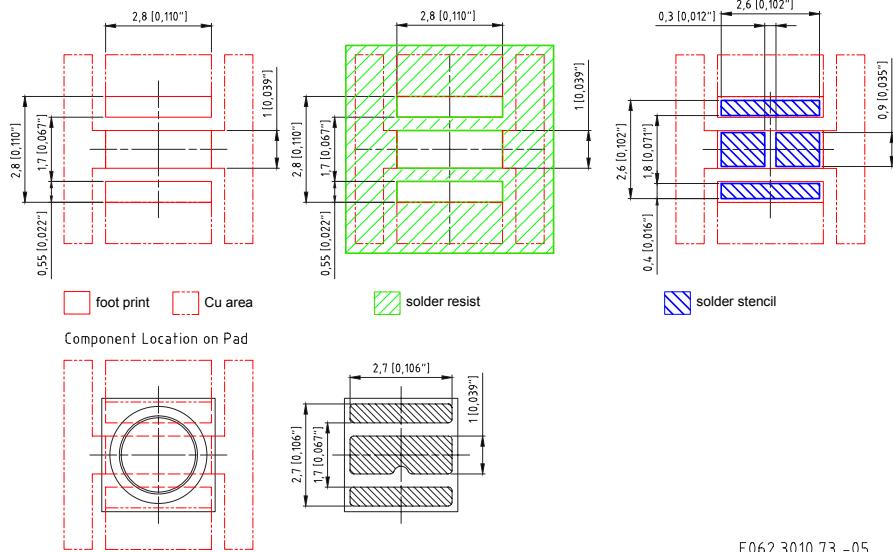
Further Information:

Approximate Weight: 29.0 mg

Package marking: Cathode

ESD advice: The device is protected by ESD device which is connected in parallel to the Chip.

Recommended Solder Pad 8)

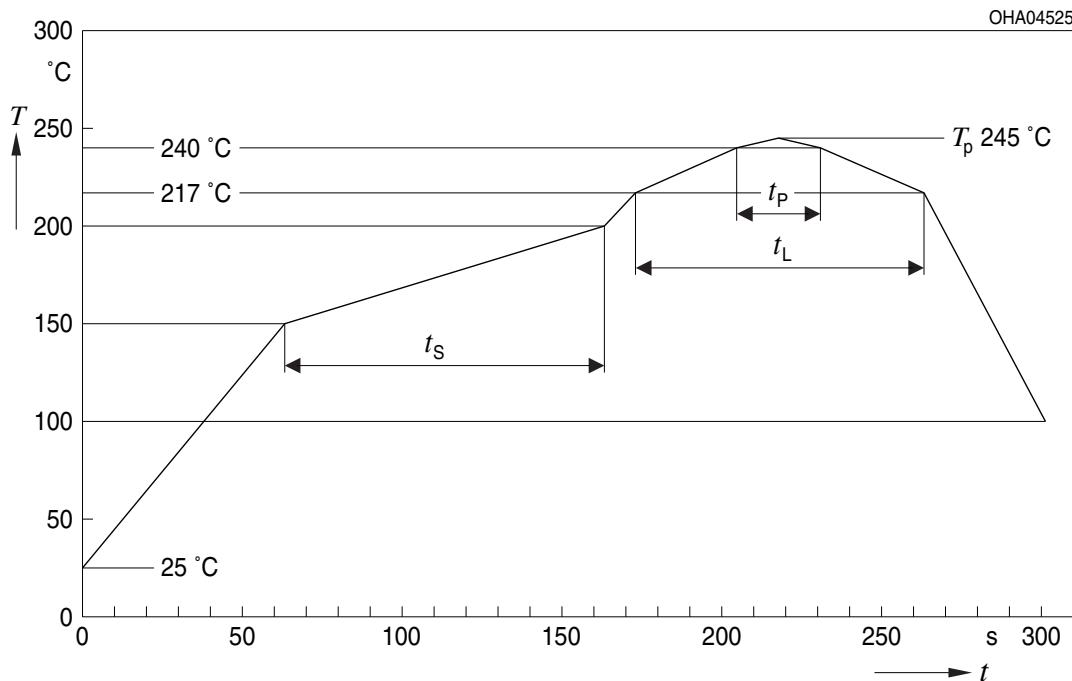


E062.3010.73 -05

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Further information can be found in our Application Note: "Handling and Processing Details for Ceramic LEDs".

Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

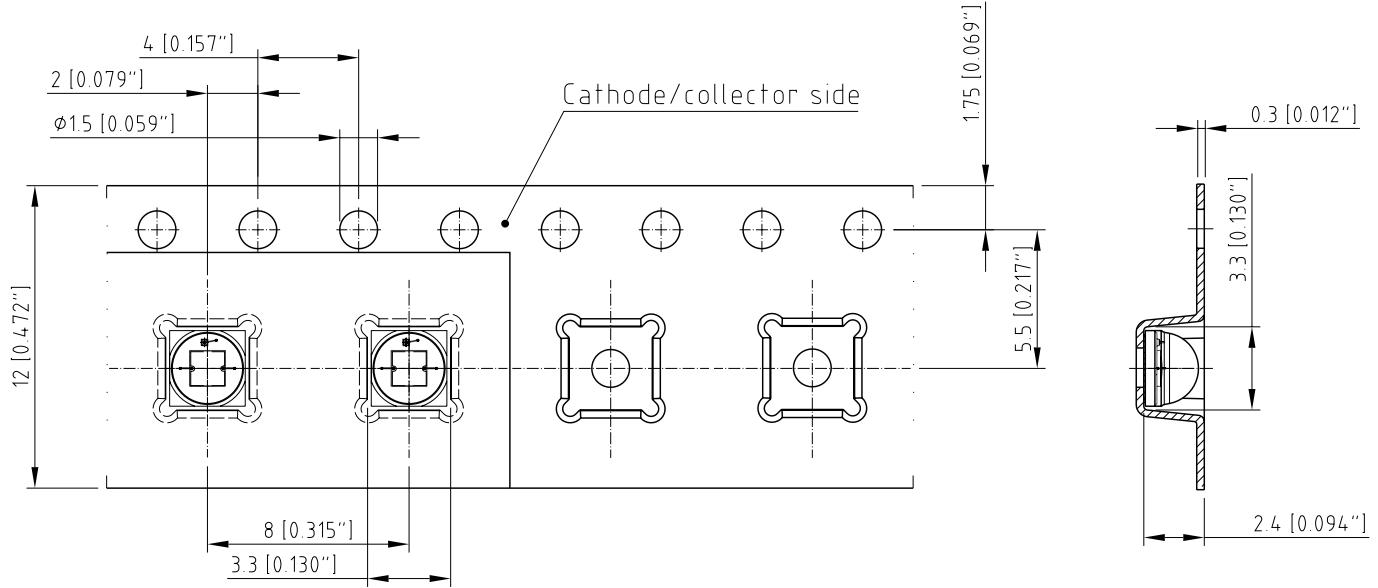


Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly	Unit	
		Minimum	Recommendation	Maximum
Ramp-up rate to preheat*) 25 °C to 150 °C		2	3	K/s
Time t_s $T_{S\min}$ to $T_{S\max}$	t_s	60	100	120 s
Ramp-up rate to peak*) $T_{S\max}$ to T_p		2	3	K/s
Liquidus temperature	T_L	217		°C
Time above liquidus temperature	t_L	80	100	s
Peak temperature	T_p	245	260	°C
Time within 5 °C of the specified peak temperature T_p - 5 K	t_p	10	20	30 s
Ramp-down rate*) T_p to 100 °C		3	6	K/s
Time 25 °C to T_p			480	s

All temperatures refer to the center of the package, measured on the top of the component

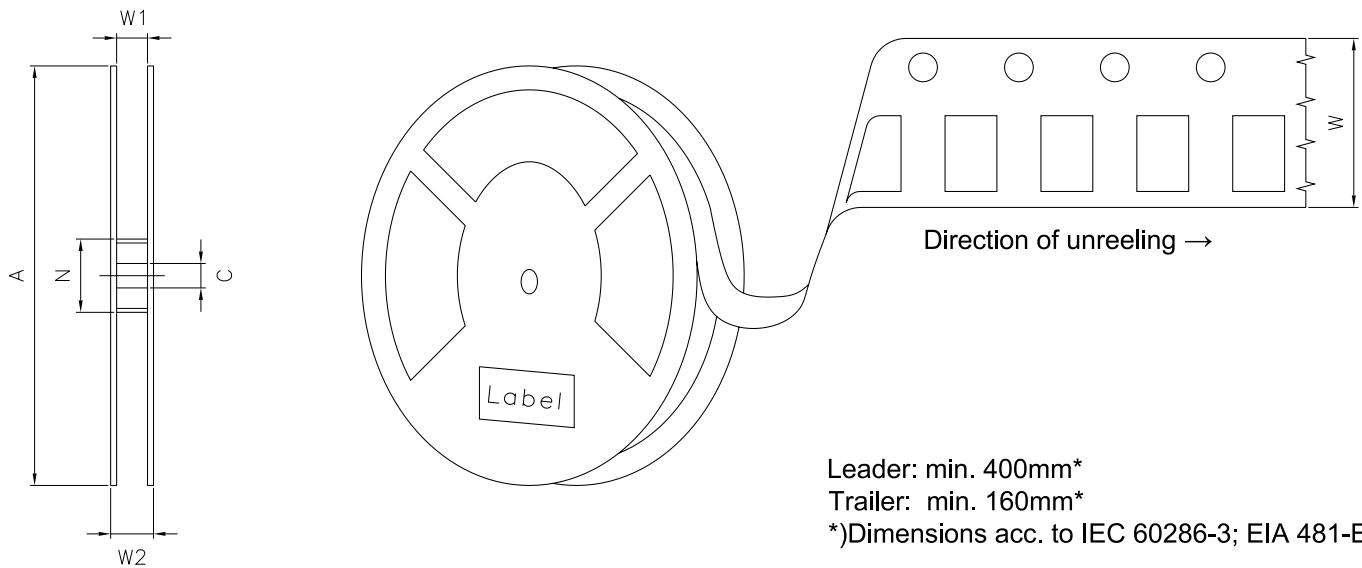
* slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

Taping 8)



C67062-A0160-B4-02

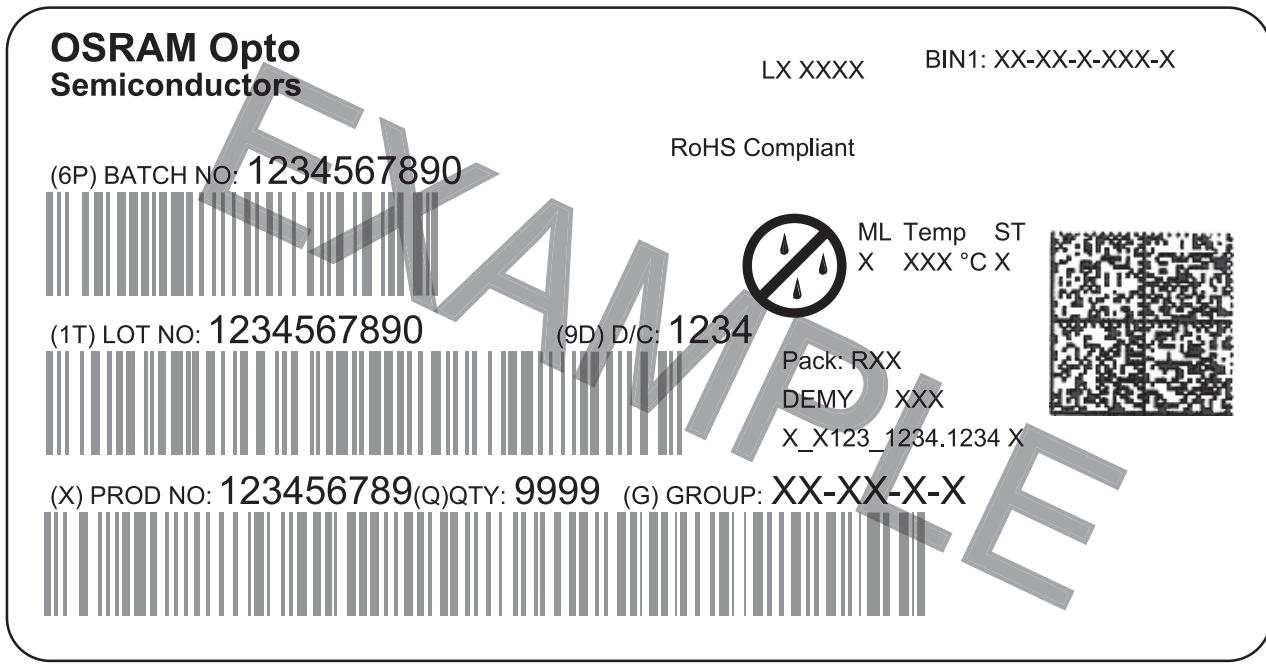
Tape and Reel⁹⁾



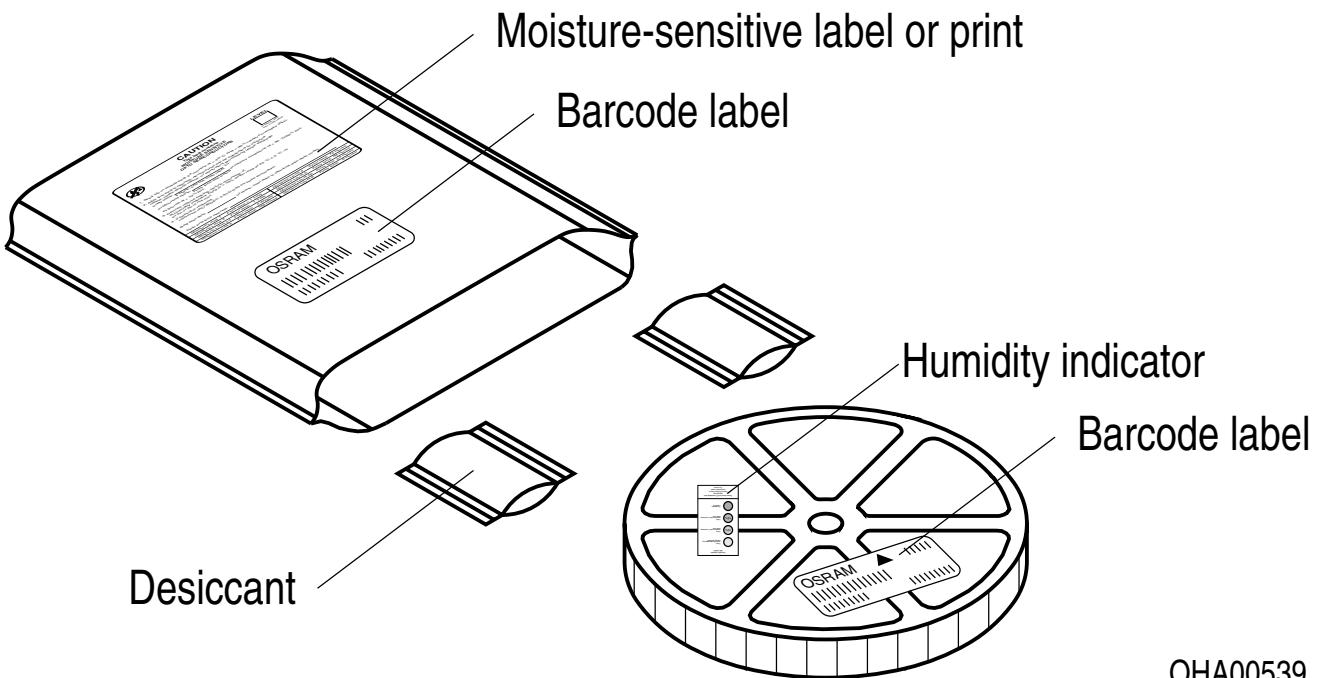
Reel Dimensions

A	W	N _{min}	W ₁	W _{2max}	Pieces per PU
330 mm	12 + 0.3 / - 0.1 mm	60 mm	12.4 + 2 mm	18.4 mm	3000

Barcode-Product-Label (BPL)



Dry Packing Process and Materials ⁸⁾



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.