Rubber stem helps to achieve travel of 0.3 to 0.55mm & over travel





Typical Specifications			
Items	Specifications		
Rating (max.)	50mA 12V DC		
Rating (min.)	10µA 1V DC		
Initial contact resistance	100mΩ max.		
Protective structure *	IP67 equivalent (Except SKRAAW)		

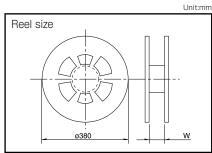
# Product Line

Product No.	Operating force	Operating direction	Travel	Operating life	Stem color	Minimum order unit (pcs.)	
Troddot No.	Operating force		(mm)	(5mA 5V DC)		Japan	Export
SKRAAWE010	0.6N		0.3	4,000,000 cycles	Blue	3,000	3,000
SKRAAKE010	2.45N		0.0		White		
SKRAALE010	3.92N	Top push	0.35	100,000 cycles			
SKRAAME010	1.96N		0.5	100,000 Cycles	Blue	1.400	1.400
SKRAAQE010	3.43N		0.55		Diue	1,400	1,400

# Packing Specifications

Taping

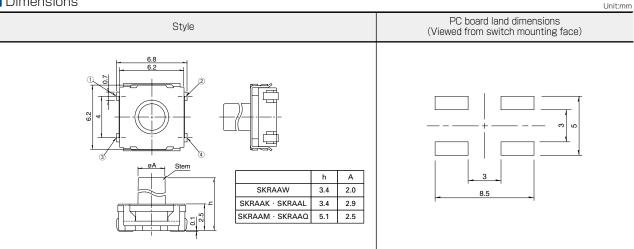
Series	Numbe	er of packages 1 case /Japan	(pcs.) 1 case /export packing	Real width W (mm)	Tape width (mm)	Export package measurements (mm)
SKRAAK					. ,	mododiomonico (mm)
SKRAAL SKRAAW	3,000	30,000	30,000	13.5	12	395×395×205
SKRAAM SKRAAQ	1,400	11,200	11,200	17.5	16	392×393×203



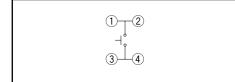
Note

For reels of 330mm diameter, please inquire.

# Dimensions



# Circuit Diagram



 $\ensuremath{\ll}$  Assumes the switch is left alone without being operated. Under the specified conditions, dust and water ingress with a significant impact on the switch's on-off function is prevented.

 $\ensuremath{\mathsf{IP67}}$  dust and water resistance is guaranteed for the switch alone and performance may not be guaranteed depending on the mounting conditions and usage.

Refer to P.249 for soldering conditions.



# TACT Switch<sup>™</sup> List of Varieties

es to res proof dard Top push Side push W D H 1N max.	SKST Middle  	SKRA SKRA Contravel	<b>SКНМ</b> 	Surfac	e Mount SKTD Constant Constant SKTD Constant SKTD Constant SKTD Constant Co	SKSN Till SKSN Mid-mount	SKTG	SKSL
to res croof roof dard Top push Side push W D H		e travel	SKHM 	- 0	-			<u>ک</u>
res proof dard Top push Side push W D H	Middle	0	- - -	0	Low-profile	Mid-mount	Half-m	Nount
oroof dard Top push Side push W D H	Middle 	0		0	Low-profile	Mid-mount	Half-m	iount
roof Idard Top push Side push W D H		0			•	_		
dard Top push Side push W D H	- - •		_	0	1		│ ● │	—
Top push Side push W D H	- • -	67 equivalent	_	1	•	_	•	
Side push W D H	•	•		_	67 equivalent	_	67 equivalent	_
W D H	_		٠	•	_	—	—	
D		—	_	_	•	•	•	٠
Н			6.2	6.2	3.9	6.2	5.2	4.5
	□8.5	□6.2	6.5	6.3	2.9	З	3.5	2.6
1N max.	3.95	3.5/5.2	3.1	2.5/3.1	1.55	3.5	1.55	2.2
1N to 2N 2N to 3N 3N to 4N 4N to 5N	4N to 10N		Ţ		\$	Ţ	<b>+</b>	Ţ
(mm)	See the relevant pages for respective product description         0.25         0.15         0.2         0			0.1	5			
erminal	_	_	٠	•	•	•	•	٠
erature range	-40℃ t	:o +90°C	-40℃	to +85℃	−30℃ to +85℃	−40℃ to +85℃	–30°C to	ງ +85℃
ve use	•	0	_	0	—	—	—	_
ycle	2	*3	**3	<b>*</b> 3			2	
ting (max.) sistive load)	50mA 16V DC				50mA 12V DC	:		
iting (min.) sistive load)		10µA 1V DC						
tion resistance				100MΩ min.	100V DC 1min.			
ltage proof	250V AC 1min. 100V AC 1min. 250V AC 1min.				100V AC 1min.			
Vibration		10 to 5					encies,	
Lifetime			Shall be in	accordance wi	th individual spe	ecifications.		
Cold	-40°C	1,000h			-40°C	) 96h		
Dry heat	90°C 1,000h		90°C 96h		85℃ 96h	90°C 96h	85°C 96h	90°C 96h
					60°C, 90 to 9	95%RH 96h		
amp heat	230	231	232	233	235	236	237	238
Lifet Co Dry h	time old neat	time -40°C heat 90°C - heat 60°C, 90 1,0 230	auon ime old −40°C 1,000h heat 90°C 1,000h heat 60°C, 90 to 95%RH 1,000h 230 231	autori     in the 3 dire       in the 3 dire     in the 3 dire       sime     Shall be in       old     -40°C 1,000h       neat     90°C 1,000h       90°C 1,000h     90°C       heat     60°C, 90 to 95%RH       1,000h     231       230     231	autori       in the 3 direction of X, Y ar         in the 3 direction of X, Y ar         Shall be in accordance wi         old       -40°C 1,000h         neat       90°C 1,000h         90°C 1,000h       90°C 96h         heat       60°C, 90 to 95%RH         1,000h       230         230       231         232       233	autori       in the 3 direction of X, Y and Z for 2 hours         sime       Shall be in accordance with individual spectrum         old       -40°C 1,000h       90°C 96h       85°C 96h         neat       90°C 1,000h       90°C 96h       85°C 96h         neat       60°C, 90 to 95%RH       60°C, 90 to 9       60°C, 90 to 9         1,000h       230       231       232       233       235         W : Width. The model       W : Width. The model       D : Depth. The model       H : Height. The model	autori       in the 3 direction of X, Y and Z for 2 hours respectively         sime       Shall be in accordance with individual specifications.         old       -40°C 1,000h       90°C 96h       85°C 96h       90°C 96h         neat       90°C 1,000h       90°C 96h       85°C 96h       90°C 96h         heat       60°C, 90 to 95%RH 1,000h       232       233       235       236         W : Width. The most outer dimer D : Depth. The most outer dimer H : Height. The minimum dimense	In the 3 direction of X, Y and 2 for 2 hours respectively         time       Shall be in accordance with individual specifications.         old       -40°C 1,000h         neat       90°C 1,000h         90°C 1,000h       90°C 96h         85°C 96h       90°C 96h         60°C, 90 to 95%RH         1,000h       60°C, 90 to 95%RH 96h

 TACT Switch<sup>™</sup> Soldering Conditions
 249

 TACT Switch<sup>™</sup> Cautions
 250

## Notes

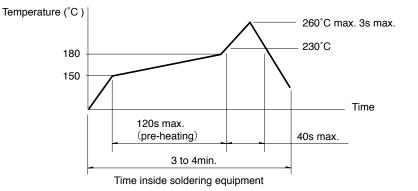
1. The automotive operating temperature range to be individually discussed upon request.

2. • Indicates applicability to all products in the series, while  $\bigcirc$  indicates applicability to some products in the series.





Condition for Reflow Available for Surface Mount Type. Temperature profile



## Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines.
- Prior verification of soldering condition is highly recommended.

# Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### SKHLTop Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### Notes

1. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.

- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA CORPORATION, or equivalents.)

### Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	Зs max.
Capacity of soldering iron	60W max.

#### SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	Зs max.
Capacity of soldering iron	60W max.

### SKTD, SKTG, SKQJ Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	Зs max.
Capacity of soldering iron	20W max.

