



# tesa® 4657

## Product Information



### Temperature Resistant Acrylic Coated Cloth Tape

#### Product Description

tesa® 4657 is a high-grade acrylic coated cloth tape. It is based on a 145 mesh woven cotton fabric and a thermo-setting natural rubber adhesive.

The tape is suitable for die-cuts and is used in Automotive market for hole-covering; The standard version is PVO, and it is also available in a low unwinding version PV1 and on yellow glassine paper liner, 76 µm thick (PV9).

#### Sustainable Aspects

- 76% bio-based content in total product excluding liner (by weight)



For more information: <https://www.tesa.com/product-sustainability>

#### Product Features

- The tape's high tensile strength, the puncture resistance and the adhesiveness to all kinds of substrates perform well even under elevated temperature.
- The acrylic cloth tape is conformable and features a high resistance to paints, solvents, abrasion, and is waterproof.
- The acrylic coating is highly age-stable, making it very suitable for permanent applications.
- tesa® 4657 is a very resilient cloth tape used for temporary and permanent hole covering in automobile production lines and masking during industrial painting processes.
- Handling and application is easy due to hand-tearability.
- The tape can be torn in straight edges along the high mesh woven fabric.
- Residue-free removal is possible, even after high-temperature exposure.

#### Application Fields

- Various kinds of heat-resistant masking during the production of vehicles and machines, e.g. window flange, hole covering and powder coating, even repeated oven drying possible
- Partial masking during treatment with impregnating agents
- Covering of screw tap holes and drainage boreholes
- Permanent interior and exterior hole covering
- Covering of screw tap holes and drainage boreholes
- Fastening of flat cables - e.g. on roof linings, door panels, mirrors
- Splicing in reel-to-reel production

For latest information on this product please visit <http://l.tesa.com/?ip=04657>



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### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

• Backing	Acrylic-coated cloth	• Total thickness	290 µm
• Type of adhesive	thermosetting natural rubber	• Color of liner	yellow
• Type of liner	paper	• Thickness of liner	76 µm
• Total sustainable product excl. liners by weight (acc. EN 16785)	76 %		

### Properties/Performance Values

• Elongation at break	7.5 %	• Mesh	145 threads/inch <sup>2</sup>
• Tensile strength	105 N/cm	• Straight tear edge	very good
• Abrasion resistance	very good	• Suitable for die cutting	yes
• Easy to remove	yes	• Temperature resistance (30 min)	180 °C
• Easy to write on	yes	• Temperature resistance (removability from aluminum after 30 min exposure)	180 °C
• Hand tearability	very good	• Water resistance	good
• Liner release force	0.3 N/cm		

### Adhesion to Values

• Steel	4.6 N/cm
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### Additional Information

- Complies with LV 312-1 Dielectric strength.
- PV0: Standard version heavy unwinding, fine paintability
- PV1: Easy unwinding of roll, moderate paintability
- PV9: Same as PV0 , comes with a yellow paper liner (76 µm, single-sided siliconsized)



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### Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit <http://l.tesa.com/?ip=04657>