













TPS62170, TPS62171, TPS62172, TPS62173

SLVSAT8E - NOVEMBER 2011 - REVISED MAY 2017

TPS6217x 3-V to 17-V, 0.5-A Step-Down Converters with DCS-Control™

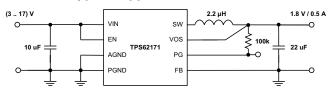
1 Features

- DCS-Control[™] Topology
- Input Voltage Range from 3 V to 17 V
- Up to 500-mA Output Current
- Adjustable Output Voltage from 0.9 V to 6 V
- Fixed Output Voltage Versions
- Seamless Power Save Mode Transition
- Typically 17-µA Quiescent Current
- Power Good Output
- 100% Duty Cycle Mode
- Short Circuit Protection
- Over Temperature Protection
- Pin to Pin Compatible with TPS62160 and TPS62125
- Available in a 2-mm x 2-mm 8-Pin WSON Package
- Create a Custom Design using the TPS62170 with the WEBENCH® Power Designer

2 Applications

- Standard 12-V Rail Supplies
- POL Supply from Single or Multiple Li-Ion Battery
- LDO Replacement
- Embedded Systems
- · Digital Still Camera, Video
- Mobile PCs, Tablet-PCs, Modems

Typical Application Schematic



3 Description

The TPS6217x device family are easy to use synchronous step-down DC-DC converters optimized for applications with high power density. A high switching frequency of typically 2.25 MHz allows the use of small inductors and provides fast transient response as well as high output voltage accuracy by utilization of the DCS-Control™ topology.

With its wide operating input voltage range of 3 V to 17 V, the devices are ideally suited for systems powered from either a Li-lon or other battery as well as from 12-V intermediate power rails. It supports up to 0.5-A continuous output current at output voltages between 0.9 V and 6 V (with 100% duty cycle mode).

Power sequencing is also possible by configuring the enable and open-drain power good pins.

In power save mode, the devices show quiescent current of about 17 μA from VIN. Power save mode, entered automatically and seamlessly if the load is small, maintains high efficiency over the entire load range. In shutdown mode, the device is turned off and shutdown current consumption is less than 2 μA .

The device, available in adjustable and fixed output voltage versions, is packaged in a 2-mm × 2-mm 8-pin WSON package (DSG).

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS6217x	WSON (8)	2.00 mm x 2.00 mm

(1) For all available packages, see the orderable addendum at the end of the datasheet.

Efficiency vs Output Current

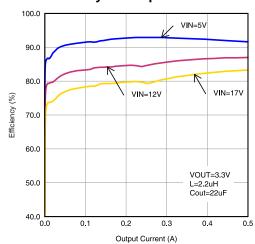




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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision D (October 2014) to Revision E	Page
Added link to WEBENCH® Designer	1
Added "SW (AC), less than 10ns" specification to Absolute Maximum Ratings	table4
Changed T _J MAX spec from "125" to "150"	4
Changed Electrical Characteristics Conditions from "free-air temperature range	e" to "junction temperature range"5
Added I _Q and I _{SD} specifications	5
 Added 125°C plot line in Figure 1 and Figure 4 Typical Characteristics graphic 	entities 6
Added Power Good Pin Logic Table	9
Changes from Revision C (August 2013) to Revision D	Page
 Added Pin Configuration and Functions section, ESD Ratings table, Feature D Modes, Application and Implementation section, Power Supply Recommendat and Documentation Support section, and Mechanical, Packaging, and Orderal 	ions section, Layout section, Device
Changes from Revision B (August 2013) to Revision C	Page
 Changed 50mV/μs to 50mV/s in Enable and Shutdown (EN) section 	8
Changes from Revision A (April 2012) to Revision B	Page
Added diode to Figure 41	24
Changes from Original (November 2011) to Revision A	Page
Changed Table 2	13

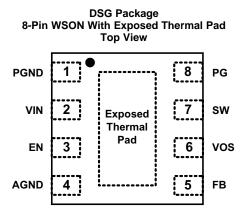


5 Device Voltage Options

OUTPUT VOLTAGE ⁽¹⁾	PACKAGE	
adjustable	TPS62170	
1.8 V	TPS62171	MCON (9)
3.3 V	TPS62172	WSON (8)
5.0 V	TPS62173	

⁽¹⁾ Contact the factory to check availability of other fixed output voltage versions.

6 Pin Configuration and Functions



Pin Functions

PIN ⁽¹⁾	PIN ⁽¹⁾		PIN ⁽¹⁾		DESCRIPTION
NAME	NO.	1/0	DESCRIPTION		
PGND	1	_	Power ground		
VIN	2	IN	Supply voltage		
EN	3	IN	Enable input (High = enabled, Low = disabled)		
AGND	4	_	Analog ground		
FB	5	IN	Voltage feedback of adjustable version. Connect resistive voltage divider to this pin. It is recommended to connect FB to AGND on fixed output voltage versions for improved thermal performance.		
VOS	6	IN	Output voltage sense pin and connection for the control loop circuitry.		
SW	7	OUT	Switch node, which is connected to the internal MOSFET switches. Connect inductor between SW and output capacitor.		
PG	8	OUT	Output power good (High = VOUT ready, Low = VOUT below nominal regulation); open drain (requires pull-up resistor; goes high impedance, when device is switched off)		
Exposed Thermal Pad		_	Must be connected to AGND. Must be soldered to achieve appropriate power dissipation and mechanical reliability.		

(1) For more information about connecting pins, see *Detailed Description* and *Application Information* sections.



7 Specifications

7.1 Absolute Maximum Ratings⁽¹⁾

J		MIN	MAX	UNIT
	VIN	-0.3	20	V
Din coltano non no (2)	EN, SW (DC)	-0.3	V _{IN} + 0.3	V
Pin voltage range ⁽²⁾	SW (AC), less than 10ns ⁽³⁾	-2	24.5	
	FB, PG, VOS	-0.3	7	V
Power good sink current	PG		10	mA
Operating junction temperature, T _J		-40	150	°C
Storage temperature, T _{stg}		-65	150	°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

			VALUE	UNIT
V	Flootrootatio disaborga	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)	±2000	V
V _(ESD)	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500	\ \ \

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

	MIN	NOM MAX	UNIT
Supply Voltage, V _{IN}	3	17	٧
Output Voltage, V _{OUT}	0.9	6	٧
Operating junction temperature, T _J	-40	125	°C

7.4 Thermal Information

		TPS6217x		
	THERMAL METRIC ⁽¹⁾	DSG (WSON)	UNIT	
		8 PINS		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	61.8	°C/W	
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	61.3	°C/W	
$R_{\theta JB}$	Junction-to-board thermal resistance	15.5	°C/W	
ΨЈТ	Junction-to-top characterization parameter	0.4	°C/W	
ΨЈВ	Junction-to-board characterization parameter	15.4	°C/W	
R _θ JC(bot)	Junction-to-case (bottom) thermal resistance	8.6	°C/W	

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

⁽²⁾ All voltages are with respect to network ground terminal.

⁽³⁾ While switching.

²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



7.5 Electrical Characteristics

Over junction temperature range ($T_J = -40$ °C to +125°C), typical values at $V_{IN} = 12$ V and $T_J = 25$ °C (unless otherwise noted)

	Inction temperature range ($I_J = -$	1	T CONDITIONS	MIN	TYP	MAX	UNIT
SUPPL							
V _{IN}	Input voltage range ⁽¹⁾			3		17	V
-	On and the manifest and assembly	EN = High, I _{OUT} = 0 mA,			17	30	
IQ	Operating quiescent current	device not switching	$T_{J} = -40^{\circ}\text{C to } +85^{\circ}\text{C}$		17	25	μA
lan	Shutdown current (2)	EN = Low			1.5	25	
I _{SD}	Shutdown current.	LIN = LOW	$T_J = -40$ °C to +85°C		1.5	4	μA
V _{UVLO}	Undervoltage lockout threshold	alling input voltage		2.6	2.7	2.82	V
VUVLO	- Ondervoltage lockout till eshold	Hysteresis			180		mV
Т	Thermal shutdown temperature	rising temperature			160		°C
T _{SD}	Thermal shutdown hysteresis	falling temperature			20		
CONTR	ROL (EN, PG)						
V _{EN_H}	High level input threshold voltage (EN)			0.9	0.6		V
V _{EN_L}	Low level input threshold voltage (EN)				0.56	0.3	٧
I _{LKG_E} N	Input leakage current (EN)	EN = V _{IN} or GND			0.01	1	μA
V _{TH_P}	Davis and three hald valte as	Rising (%V _{OUT})		92%	95%	98%	
G	Power good threshold voltage	Falling (%V _{OUT})		87%	90%	93%	
V _{OL_P}	Power good output low voltage	$I_{PG} = -2 \text{ mA}$			0.07	0.3	٧
I _{LKG_P} G	Input leakage current (PG)	V _{PG} = 1.8 V			1	400	nA
POWE	R SWITCH			<u>.</u>			
	Lligh aids MOSEET ON registance	V _{IN} ≥ 6 V			300	600	m()
R _{DS(O}	High-side MOSFET ON-resistance	V _{IN} = 3 V			430		mΩ
N)	Low-side MOSFET ON-resistance	V _{IN} ≥ 6 V			120	200	mΩ
	Low-side MOSI ET ON-Tesistance	V _{IN} = 3 V			165		11122
I _{LIMF}	High-side MOSFET forward current limit (3)	V _{IN} = 12 V, T _J = 25°C		0.85	1.05	1.35	Α
OUTPU	JT						
V_{REF}	Internal reference voltage (4)				0.8		V
I _{LKG_F} B	Pin leakage current (FB)	TPS62170, V _{FB} = 1.2 V			5	400	nA
	Output voltage range (TPS62170)	V _{IN} ≥ V _{OUT}		0.9		6.0	V
		PWM mode operation, V _{IN} ≥ V _{OUT} + 1 V		-3%		3%	
V _{OUT}	Initial output voltage accuracy (5)	Power save mode operation, C _{OUT} = 22 μF		-3.5 %		4%	
	DC output voltage load regulation	V _{IN} = 12 V, V _{OUT} = 3.3 V, PWM mode operation			0.05		%/A
	DC output voltage line regulation	$3 \text{ V} \le \text{V}_{\text{IN}} \le 17 \text{ V}, \text{ V}_{\text{OUT}} = 3.3 \text{ V}, \text{ I}_{\text{OUT}} = 0.5 \text{ A}, \text{ PWM mode}$ operation			0.02		%/V

⁽¹⁾ The device is still functional down to under voltage lockout (see parameter V_{UVLO}).

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⁽²⁾ Current into VIN pin.

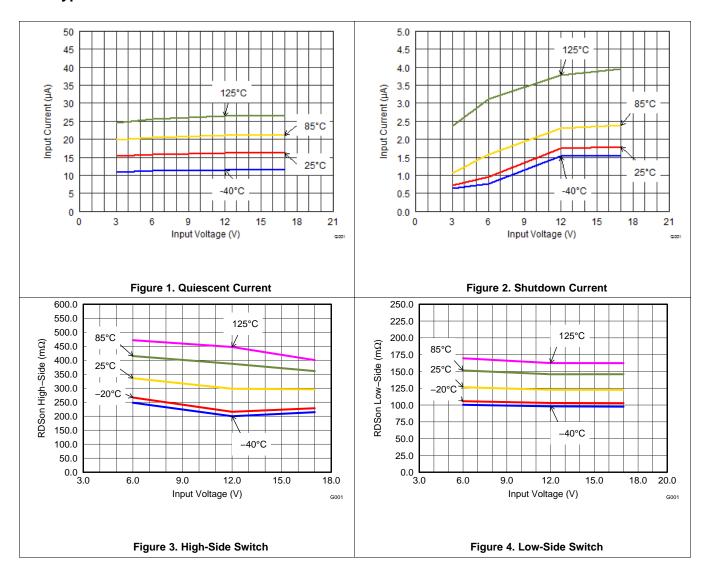
⁽³⁾ This is the static current limit. It can be temporarily higher in applications due to internal propagation delay (see *Current Limit and Short Circuit Protection*).

⁽⁴⁾ This is the voltage regulated at the FB pin.

⁽⁵⁾ This is the accuracy provided by the device itself (line and load regulation effects are not included). For fixed voltage versions, the (internal) resistive feedback divider is included.



7.6 Typical Characteristics





8 Detailed Description

8.1 Overview

The TPS6217x synchronous step-down DC-DC converters are based on DCS-Control™ (Direct Control with Seamless transition into power save mode), an advanced regulation topology, that combines the advantages of hysteretic, voltage mode and current mode control including an AC loop directly associated to the output voltage. This control loop takes information about output voltage changes and feeds it directly to a fast comparator stage. It sets the switching frequency, which is constant for steady state operating conditions, and provides immediate response to dynamic load changes. To get accurate DC load regulation, a voltage feedback loop is used. The internally compensated regulation network achieves fast and stable operation with small external components and low ESR capacitors.

The DCS-Control™ topology supports pulse width modulation (PWM) mode for medium and heavy load conditions and a power save mode at light loads. During PWM mode, it operates at its nominal switching frequency in continuous conduction mode. This frequency is typically about 2.25 MHz with a controlled frequency variation depending on the input voltage. If the load current decreases, the converter enters power save mode to sustain high efficiency down to very light loads. In power save mode, the switching frequency decreases linearly with the load current. Since DCS-Control™ supports both operation modes within one single building block, the transition from PWM to power save mode is seamless without effects on the output voltage.

Fixed output voltage versions provide smallest solution size and lowest current consumption, requiring only 3 external components. An internal current limit supports nominal output currents of up to 500 mA.

The TPS6217x family offers both excellent DC voltage and superior load transient regulation, combined with very low output voltage ripple, minimizing interference with RF circuits.

8.2 Functional Block Diagram

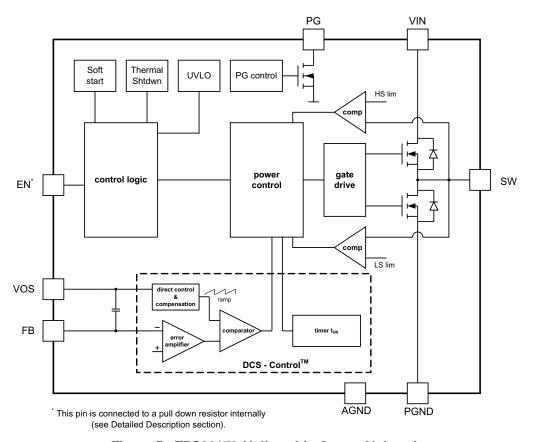


Figure 5. TPS62170 (Adjustable Output Voltage)



Functional Block Diagram (continued)

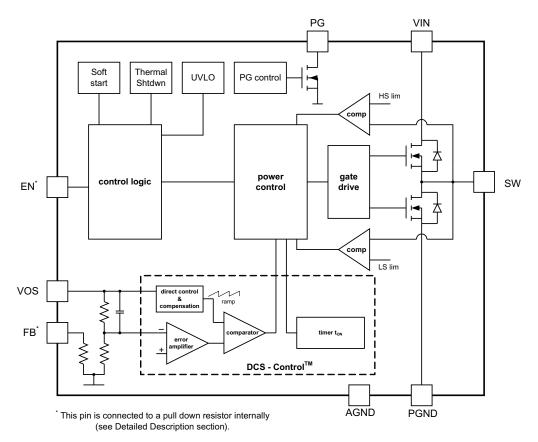


Figure 6. TPS62171/TPS62172/TPS62173 (Fixed Output Voltage)

8.3 Feature Description

8.3.1 Enable and Shutdown (EN)

When enable (EN) is set high, the device starts operation.

Shutdown is forced if EN is pulled low with a shutdown current of typically 1.5 μ A. During shutdown, the internal power MOSFETs as well as the entire control circuitry are turned off. The internal resistive divider pulls down the output voltage smoothly. If the EN pin is low, an internal pull-down resistor of about 400 k Ω is connected and keeps it low, to avoid bouncing.

Connecting the EN pin to an appropriate output signal of another power rail provides sequencing of multiple power rails.

8.3.2 Current Limit and Short Circuit Protection

The TPS6217x devices are protected against heavy load and short circuit events. At heavy loads, the current limit determines the maximum output current. If the current limit is reached, the high-side FET is turned off. Avoiding shoot-through current, the low-side FET is switched on to allow the inductor current to decrease. The high-side FET turns on again, only if the current in the low-side FET decreases below the low-side current limit threshold of typically 0.7A.

The output current of the device is limited by the current limit (see *Electrical Characteristics*). Due to internal propagation delay, the actual current can exceed the static current limit during that time. The dynamic current limit is calculated as follows:

(1)



Feature Description (continued)

$$I_{peak(typ)} = I_{LIMF} + \frac{V_L}{L} \cdot t_{PD}$$

where

- I_{LIME} is the static current limit, specified in *Electrical Characteristics*
- L is the inductor value
- V₁ is the voltage across the inductor
- t_{PD} is the internal propagation delay

The dynamic high-side switch peak current is calculated as follows:

$$I_{peak(typ)} = I_{LIMF} + \frac{\left(V_{IN} - V_{OUT}\right)}{L} \cdot 30ns \tag{2}$$

Take care with the current limit, if the input voltage is high and very small inductances are used.

8.3.3 Power Good (PG)

The TPS6217x has a built in power good (PG) function to indicate whether the output voltage has reached its appropriate level or not. The PG signal can be used for startup sequencing of multiple rails. The PG pin is an open-drain output that requires a pull-up resistor (to any voltage below 7 V). It can sink 2 mA of current and maintain its specified logic low level. It is high impedance when the device is turned off due to EN, UVLO or thermal shutdown. If not used, the PG pin should be connected to GND but may be left floating.

		•	
Davis	a State	PG Logic S	Status
Devic	e State	High Impedance	Low
Enoble (EN High)	V _{FB} ≥ V _{TH_PG}	√	
Enable (EN=High)	V _{FB} ≤ V _{TH_PG}		$\sqrt{}$
Shutdown (EN=Low)		√	
UVLO	$0.7 \text{ V} < \text{V}_{\text{IN}} < \text{V}_{\text{UVLO}}$	√	
Thermal Shutdown	$T_{J} > T_{SD}$	√	
Power Supply Removal	V _{INI} < 0.7 V	√	

Table 1. Power Good Pin Logic Table

8.3.4 Undervoltage Lockout (UVLO)

If the input voltage drops, the under voltage lockout prevents misoperation of the device by switching off both the power FETs. The under voltage lockout threshold is set typically to 2.7 V. The device is fully operational for voltages above the UVLO threshold and turns off if the input voltage trips the threshold. The converter starts operation again once the input voltage exceeds the threshold by a hysteresis of typically 180 mV.

8.3.5 Thermal Shutdown

The junction temperature (T_j) of the device is monitored by an internal temperature sensor. If T_j exceeds 160°C (typical), the device goes into thermal shut down. Both the high-side and low-side power FETs are turned off and PG goes high impedance. When T_j decreases below the hysteresis amount, the converter resumes normal operation, beginning with soft start. To avoid unstable conditions, a hysteresis of typically 20°C is implemented on the thermal shut down temperature.



8.4 Device Functional Modes

8.4.1 Soft Start

The internal soft start circuitry controls the output voltage slope during startup. This avoids excessive inrush current and ensures a controlled output voltage rise time. It also prevents unwanted voltage drops from highimpedance power sources or batteries. When EN is set to start device operation, the device starts switching after a delay of about 50 µs and V_{OUT} rises with a slope of about 25 mV/µs. See Figure 30 and Figure 31 for typical startup operation.

The TPS6217x can start into a pre-biased output. During monotonic pre-biased startup, the low-side MOSFET is not allowed to turn on until the device's internal ramp sets an output voltage above the pre-bias voltage.

8.4.2 Pulse Width Modulation (PWM) Operation

The TPS6217x operates with pulse width modulation in continuous conduction mode (CCM) with a nominal switching frequency of about 2.25 MHz. The frequency variation in PWM is controlled and depends on VIN, VOUT and the inductance. The device operates in PWM mode as long the output current is higher than half the inductor's ripple current. To maintain high efficiency at light loads, the device enters power save mode at the boundary to discontinuous conduction mode (DCM). This happens if the output current becomes smaller than half the inductor's ripple current.

8.4.3 Power Save Mode Operation

The TPS6217x's built in power save mode is entered seamlessly, if the load current decreases. This secures a high efficiency in light load operation. The device remains in power save mode as long as the inductor current is discontinuous.

In power save mode the switching frequency decreases linearly with the load current maintaining high efficiency. The transition into and out of power save mode happens within the entire regulation scheme and is seamless in both directions.

TPS6217x includes a fixed on-time circuitry. This on-time, in steady-state operation, is estimated as:

$$t_{ON} = \frac{V_{OUT}}{V_{IN}} \cdot 420ns \tag{3}$$

For very small output voltages, the on-time increases beyond the result of Equation 3, to stay above an absolute minimum on-time, t_{ON(min)}, which is around 80 ns, to limit switching losses. The peak inductor current in PSM is approximated by:

$$I_{LPSM(peak)} = \frac{(V_{IN} - V_{OUT})}{L} \cdot t_{ON}$$
(4)

When V_{IN} decreases to typically 15% above V_{OUT}, the TPS6217x does not enter power save mode, regardless of the load current. The device maintains output regulation in PWM mode.

8.4.4 100% Duty-Cycle Operation

The duty cycle of the buck converter is given by $D = V_{OUT}/V_{IN}$ and increases as the input voltage comes close to the output voltage. In this case, the device starts 100% duty cycle operation turning on the high-side switch 100% of the time. The high-side switch stays turned on as long as the output voltage is below the internal setpoint. This allows the conversion of small input to output voltage differences, such as for the longest operation time of battery-powered applications. In 100% duty cycle mode, the low-side FET is switched off.

The minimum input voltage to maintain output voltage regulation, depending on the load current and the output voltage level, is calculated as:



Device Functional Modes (continued)

$$V_{\mathit{IN}(\mathit{min})} = V_{\mathit{OUT}(\mathit{min})} + I_{\mathit{OUT}} \Big(R_{\mathit{DS}(\mathit{on})} + R_L \Big)$$

where

- I_{OUT} is the output current
- $R_{DS(on)}$ is the $R_{DS(on)}$ of the high-side FET
- R_L is the DC resistance of the inductor used

(5)



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPS6217x device family are easy to use synchronous step-down DC-DC converters optimized for applications with high power density. A high switching frequency of typically 2.25 MHz allows the use of small inductors and provides fast transient response as well as high output voltage accuracy by utilization of the DCS-Control™ topology. With its wide operating input voltage range of 3 V to 17 V, the devices are ideally suited for systems powered from either a Li-lon or other battery as well as from 12-V intermediate power rails. It supports up to 0.5-A continuous output current at output voltages between 0.9 V and 6 V (with 100% duty cycle mode).

9.2 Typical Application

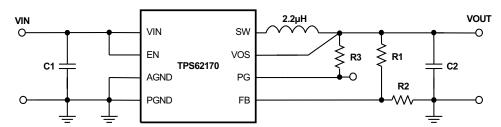


Figure 7. TPS62170 Adjustable Power Supply

9.2.1 Design Requirements

The design guideline provides a component selection to operate the device within the Recommended Operating Conditions.

9.2.2 Detailed Design Procedure

9.2.2.1 Custom Design with WEBENCH® Tools

Click here to create a custom design using the TPS62170 device with the WEBENCH® Power Designer.

- 1. Start by entering your V_{IN} , V_{OUT} , and I_{OUT} requirements.
- 2. Optimize your design for key parameters like efficiency, footprint and cost using the optimizer dial and compare this design with other possible solutions from Texas Instruments.
- 3. The WEBENCH Power Designer provides you with a customized schematic along with a list of materials with real time pricing and component availability.
- 4. In most cases, you will also be able to:
 - Run electrical simulations to see important waveforms and circuit performance
 - Run thermal simulations to understand the thermal performance of your board
 - Export your customized schematic and layout into popular CAD formats
 - Print PDF reports for the design, and share your design with colleagues
- 5. Get more information about WEBENCH tools at www.ti.com/WEBENCH.



Typical Application (continued)

9.2.2.2 Programming the Output Voltage

While the output voltage of the TPS62170 is adjustable, the TPS62171/TPS62172/TPS62173 are programmed to fixed output voltages. For fixed output versions, the FB pin is pulled down internally and may be left floating. it is recommended to connect it to AGND to improve thermal resistance. The adjustable version can be programmed for output voltages from 0.9 V to 6 V by using a resistive divider from VOUT to AGND. The voltage at the FB pin is regulated to 800 mV. The value of the output voltage is set by the selection of the resistive divider from Equation 6. It is recommended to choose resistor values which allow a current of at least 2 uA, meaning the value of R2 should not exceed 400 k Ω . Lower resistor values are recommended for highest accuracy and most robust design. For applications requiring lowest current consumption, the use of fixed output voltage versions is recommended.

$$R_1 = R_2 \left(\frac{V_{OUT}}{0.8V} - 1 \right) \tag{6}$$

In case the FB pin gets opened, the device clamps the output voltage at the VOS pin to about 7.4 V.

9.2.2.3 External Component Selection

The external components have to fulfill the needs of the application, but also the stability criteria of the devices control loop. The TPS6217x is optimized to work within a range of external components. The LC output filter's inductance and capacitance have to be considered together, creating a double pole, responsible for the corner frequency of the converter (see *Output Filter and Loop Stability*). Table 2 can be used to simplify the output filter component selection. Checked cells represent combinations that are proven for stability by simulation and lab test. Further combinations should be checked for each individual application.

Table 2. Recommended LC Output Filter Combinations (1)

	4.7μF	10μF	22µF	47µF	100μF	200μF	400μF
1μH							
2.2µH		√	√(2)	√	√	√	
3.3µH		\checkmark	√	√	√		
4.7µH							

⁽¹⁾ The values in the table are nominal values. Variations of typically ±20% due to tolerance, saturation and DC bias are assumed.

More detailed information on further LC combinations can be found in SLVA463.

9.2.2.3.1 Inductor Selection

The inductor selection is affected by several effects like inductor ripple current, output ripple voltage, PWM-to-PSM transition point and efficiency. In addition, the inductor selected has to be rated for appropriate saturation current and DC resistance (DCR). Equation 7 and Equation 8 calculate the maximum inductor current under static load conditions.

$$I_{L(max)} = I_{OUT(max)} + \frac{\Delta I_{L(max)}}{2}$$
(7)

⁽²⁾ This LC combination is the standard value and recommended for most applications.

(8)



$$\Delta I_{L(\mathrm{max})} = V_{OUT} \cdot \left(\frac{1 - \frac{V_{OUT}}{V_{IN(\mathrm{max})}}}{L_{(\mathrm{min})} \cdot f_{\mathit{SW}}} \right)$$

where

- I_L(max) is the maximum inductor current
- ΔI₁ is the peak-to-peak inductor ripple current
- . L(min) is the minimum effective inductor value
- f_{SW} is the actual PWM switching frequency

Calculating the maximum inductor current using the actual operating conditions gives the minimum saturation current of the inductor needed. A margin of about 20% is recommended to add. A larger inductor value is also useful to get lower ripple current, but increases the transient response time and size as well. Table 3 lists inductors that are recommended for use with the TPS6217x.

Table 3. List of Inductors

Туре	Inductance [µH]	Current [A] ⁽¹⁾	Dimensions [L x B x H] mm	MANUFACTURER
VLF3012ST-2R2M1R4	2.2 μH, ±20%	1.9 A	3.0 x 2.8 x 1.2	TDK
VLF302512MT-2R2M	2.2 µH, ±20%	1.9 A	3.0 x 2.5 x 1.2	TDK
VLS252012-2R2	2.2 µH, ±20%	1.3 A	2.5 x 2.0 x 1.2	TDK
XFL3012-222MEC	2.2 µH, ±20%	1.9 A	3.0 x 3.0 x 1.2	Coilcraft
XFL3012-332MEC	3.3 µH, ±20%	1.6 A	3.0 x 3.0 x 1.2	Coilcraft
XPL2010-222MLC	2.2 µH, ±20%	1.3 A	1.9 x 2.0 x 1.0	Coilcraft
XPL2010-332MLC	3.3 µH, ±20%	1.1 A	1.9 x 2.0 x 1.0	Coilcraft
LPS3015-332ML	3.3 µH, ±20%	1.4 A	3.0 x 3.0 x 1.4	Coilcraft
PFL2512-222ME	2.2 µH, ±20%	1.0 A	2.8 x 2.3 x 1.2	Coilcraft
PFL2512-333ME	3.3 µH, ±20%	0.78 A	2.8 x 2.3 x 1.2	Coilcraft
744028003	3.3 µH, ±30%	1.0 A	2.8 x 2.8 x 1.1	Wuerth
PSI25201B-2R2MS	2.2 uH, ±20%	1.3 A	2.0 x 2.5 x 1.2	Cyntec
NR3015T-2R2M	2.2 uH, ±20%	1.5 A	3.0 x 3.0 x 1.5	Taiyo Yuden
BRC2012T2R2MD	2.2 µH, ±20%	1.0 A	2.0 x 1.25 x 1.4	Taiyo Yuden
BRC2012T3R3MD	3.3 μH, ±20%	0.87 A	2.0 x 1.25 x 1.4	Taiyo Yuden

⁽¹⁾ I_{RMS} at 40°C rise or I_{SAT} at 30% drop.

TPS6217x can operate with an inductor as low as 2.2 μ H. However, for applications running with low input voltages, 3.3 μ H is recommended, to allow the full output current. The inductor value also determines the load current at which power save mode is entered:

$$I_{load(PSM)} = \frac{1}{2} \Delta I_L \tag{9}$$

Using Equation 8, this current level is adjusted by changing the inductor value.



9.2.2.4 Capacitor Selection

9.2.2.4.1 Output Capacitor

The recommended value for the output capacitor is 22 μ F. The architecture of the TPS6217x allows the use of tiny ceramic output capacitors with low equivalent series resistance (ESR). These capacitors provide low output voltage ripple and are recommended. To keep its low resistance up to high frequencies and to get narrow capacitance variation with temperature, it is recommended to use an X7R or X5R dielectric. Using a higher value can have some advantages like smaller voltage ripple and a tighter DC output accuracy in power save mode (see SLVA463).

Note: In power save mode, the output voltage ripple depends on the output capacitance, its ESR and the peak inductor current. Using ceramic capacitors provides small ESR and low ripple.

9.2.2.4.2 Input Capacitor

For most applications, 10 μ F is sufficient and is recommended, though a larger value reduces input current ripple further. The input capacitor buffers the input voltage for transient events and also decouples the converter from the supply. A low ESR multilayer ceramic capacitor is recommended for best filtering and should be placed between VIN and PGND as close as possible to those pins.

NOTE

DC bias effect: High capacitance ceramic capacitors have a DC bias effect, which has a strong influence on the final effective capacitance. Therefore the right capacitor value has to be chosen carefully. Package size and voltage rating in combination with dielectric material are responsible for differences between the rated capacitor value and the effective capacitance.

9.2.2.5 Output Filter and Loop Stability

The devices of the TPS6217x family are internally compensated to be stable with L-C filter combinations corresponding to a corner frequency calculated with Equation 10:

$$f_{LC} = \frac{1}{2\pi\sqrt{L \cdot C}} \tag{10}$$

Proven nominal values for inductance and ceramic capacitance are given in Table 2 and are recommended for use. Different values may work, but care has to be taken on the loop stability which is affected. More information including a detailed L-C stability matrix is found in SLVA463.

The TPS6217x devices, both fixed and adjustable versions, include an internal 25 pF feed forward capacitor, connected between the VOS and FB pins. This capacitor impacts the frequency behavior and sets a pole and zero in the control loop with the resistors of the feedback divider, per Equation 11 and Equation 12:

$$f_{zero} = \frac{1}{2\pi \cdot R_1 \cdot 25 \, pF} \tag{11}$$

$$f_{pole} = \frac{1}{2\pi \cdot 25pF} \cdot \left(\frac{1}{R_1} + \frac{1}{R_2}\right) \tag{12}$$



Though the TPS6217x devices are stable without the pole and zero being in a particular location, adjusting their location to the specific needs of the application can provide better performance in power save mode and/or improved transient response. An external feed-forward capacitor can also be added. A more detailed discussion on the optimization for stability vs. transient response can be found in SLVA289 and SLVA466.

If using ceramic capacitors, the DC bias effect has to be considered. The DC bias effect results in a drop in effective capacitance as the voltage across the capacitor increases (see **NOTE** in Capacitor selection section).

9.2.2.6 TPS6216x Components List

Table 4 shows the list of components for the *Application Curves*.

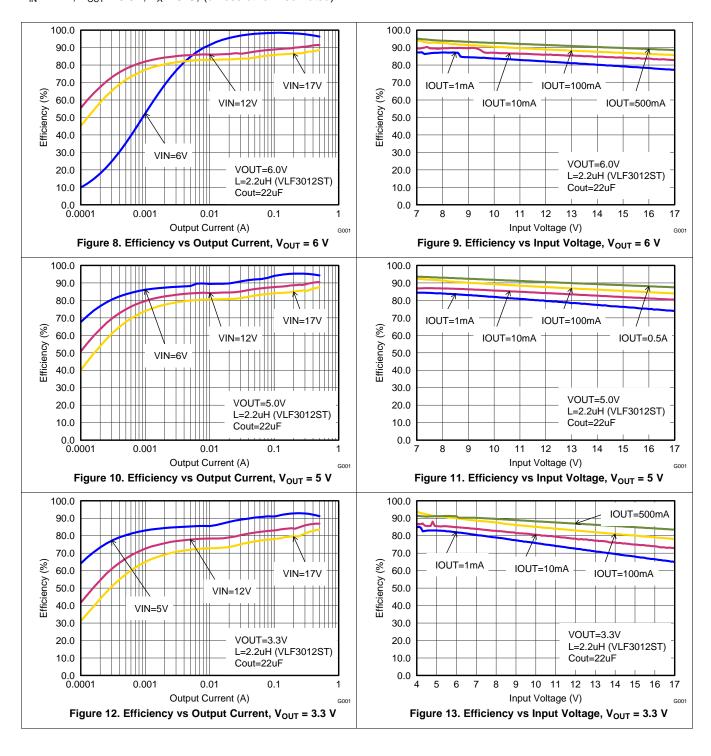
Table 4. List of Components

REFERENCE	DESCRIPTION	MANUFACTURER
IC	17 V, 0.5A Step-Down Converter, WSON	TPS62170DSG, Texas Instruments
L1	2.2 uH, 1.4 A, 3 mm x 2.8 mm x 1.2 mm	VLF3012ST-2R2M1R4, TDK
C1	10 μF, 25 V, Ceramic, 0805	Standard
C2	22 μF, 6.3 V, Ceramic, 0805	Standard
R1	depending on V _{OUT}	
R2	depending on V _{OUT}	
R3	100 kΩ, Chip, 0603, 1/16 W, 1%	Standard

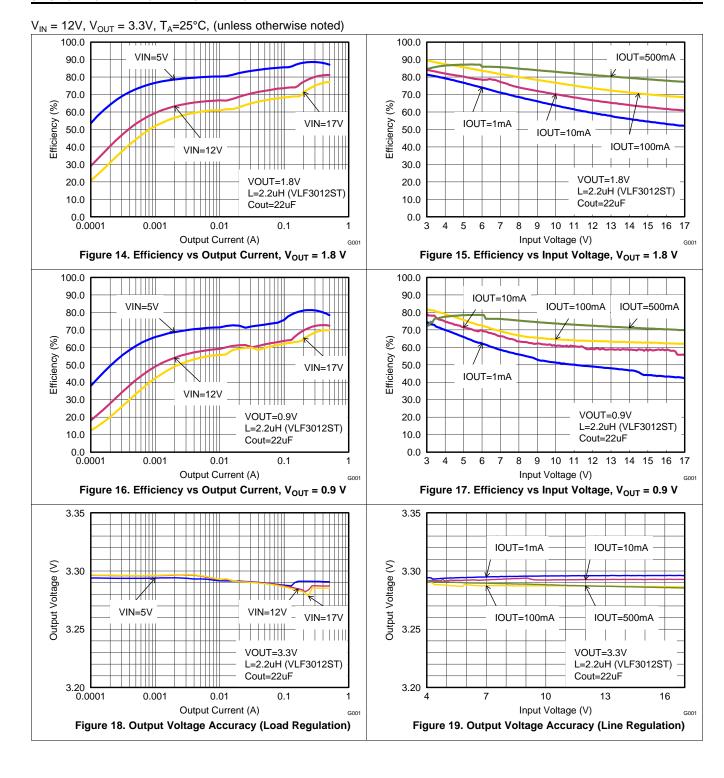


9.2.3 Application Curves

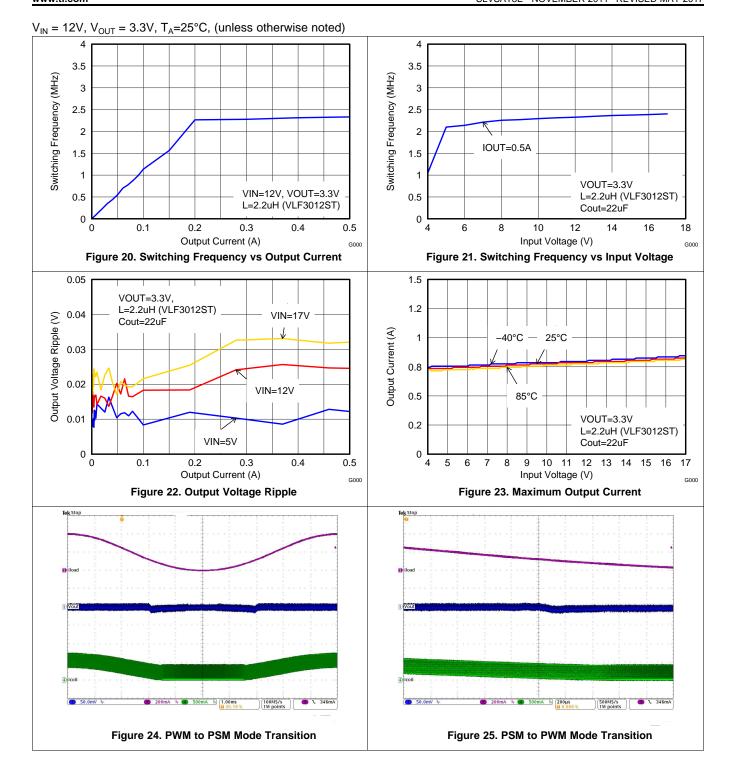
 $V_{IN} = 12V$, $V_{OUT} = 3.3V$, $T_A = 25$ °C, (unless otherwise noted)



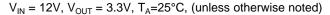












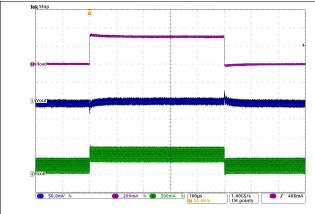


Figure 26. Load Transient Response in PWM Mode (200 mA to 500 mA)

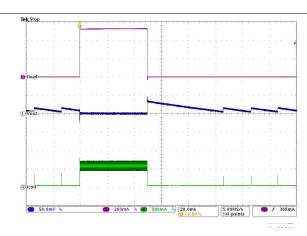


Figure 27. Load Transient Response from Power Save Mode (100 mA to 500 mA)

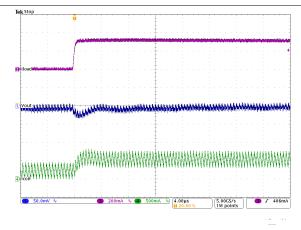


Figure 28. Load Transient Response in PWM Mode (200 mA to 500 mA), Rising Edge

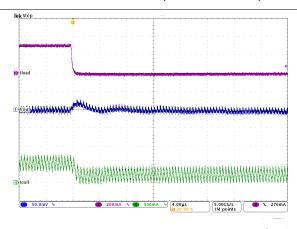
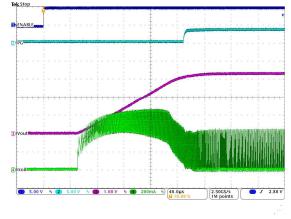


Figure 29. Load Transient Response in PWM Mode (200 mA to 500 mA), Falling Edge





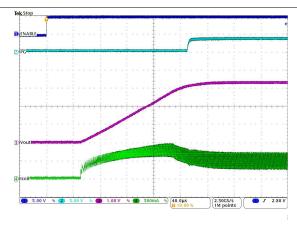
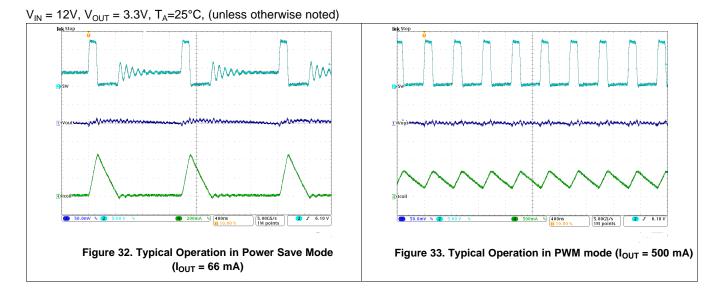


Figure 31. Startup with $I_{OUT} = 500$ mA, $V_{OUT} = 3.3$ V





9.3 System Examples

Figure 34 through Figure 40 show various TPS6217x devices and input voltages that provide a 0.5-A power supply with output voltage options.

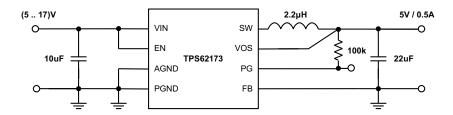


Figure 34. 5-V and 0.5-A Power Supply

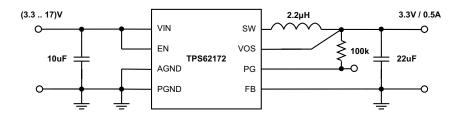


Figure 35. 3.3-V and 0.5-A Power Supply

System Examples (continued)

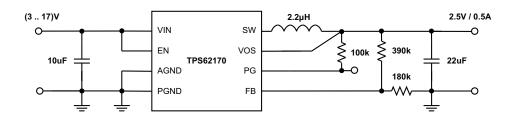


Figure 36. 2.5-V and 0.5-A Power Supply

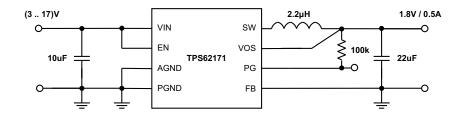


Figure 37. 1.8-V and 0.5-A Power Supply

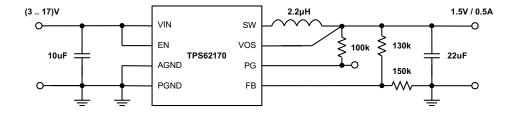


Figure 38. 1.5-V and 0.5-A Power Supply



System Examples (continued)

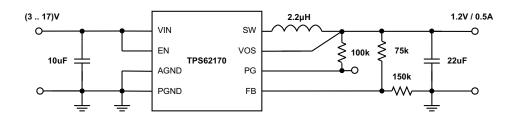


Figure 39. 1.2-V and 0.5-A Power Supply

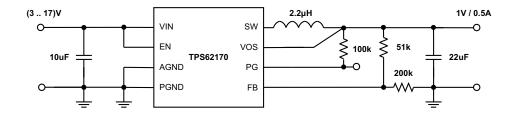


Figure 40. 1-V and 0.5-A Power Supply



System Examples (continued)

9.3.1 Inverting Power Supply

The TPS6217x can be used as inverting power supply by rearranging external circuitry as shown in Figure 41. As the former GND node now represents a voltage level below system ground, the voltage difference between V_{IN} and V_{OLIT} has to be limited for operation to the maximum supply voltage of 17 V (see Equation 13).

$$V_{IN} + |V_{OUT}| \le V_{IN\,max} \tag{13}$$

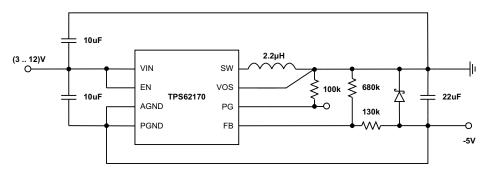


Figure 41. -5-V Inverting Power Supply

The transfer function of the inverting power supply configuration differs from the buck mode transfer function, incorporating a right half plane zero additionally. The loop stability has to be adapted and an output capacitance of at least 22 µF is recommended. A detailed design example is given in SLVA469.

10 Power Supply Recommendations

The TPS6217x device family has no special requirements for its input power supply. The input power supply's output current needs to be rated according to the supply voltage, output voltage and output current of the TPS6217x.



11 Layout

11.1 Layout Guidelines

A proper layout is critical for the operation of a switched mode power supply, even more at high switching frequencies. Therefore the PCB layout of the TPS6217x demands careful attention to ensure operation and to get the performance specified. A poor layout can lead to issues like poor regulation (both line and load), stability and accuracy weaknesses, increased EMI radiation and noise sensitivity.

Provide low inductive and resistive paths to ground for loops with high di/dt. Therefore paths conducting the switched load current should be as short and wide as possible. Provide low capacitive paths (with respect to all other nodes) for wires with high dv/dt. Therefore the input and output capacitance should be placed as close as possible to the IC pins and parallel wiring over long distances as well as narrow traces should be avoided. Loops which conduct an alternating current should outline an area as small as possible, as this area is proportional to the energy radiated.

Also sensitive nodes like FB and VOS should be connected with short wires, not nearby high dv/dt signals (such as SW). As they carry information about the output voltage, they should be connected as close as possible to the actual output voltage (at the output capacitor). Signals not assigned to power transmission (such as the feedback divider) should refer to the signal ground (AGND) and always be separated from the power ground (PGND).

In summary, the input capacitor should be placed as close as possible to the VIN and PGND pin of the IC. This connections should be done with wide and short traces. The output capacitor should be placed such that its ground is as close as possible to the IC's PGND pins - avoiding additional voltage drop in traces. This connection should also be made short and wide. The inductor should be placed close to the SW pin and connect directly to the output capacitor - minimizing the loop area between the SW pin, inductor, output capacitor and PGND pin. The feedback resistors, R_1 and R_2 , should be placed close to the IC and connect directly to the AGND and FB pins. Those connections (including VOUT) to the resistors and even more to the VOS pin should stay away from noise sources, such as the inductor. The VOS pin should connect in the shortest way to VOUT at the output capacitor, while the VOUT connection to the feedback divider can connect at the load.

A single point grounding scheme should be implemented with all grounds (AGND, PGND and the thermal pad) connecting at the IC's exposed thermal pad. See Figure 42 for the recommended layout of the TPS6217x. More detailed information can be found in the EVM Users Guide, SLVU483.

The exposed thermal pad must be soldered to the circuit board for mechanical reliability and to achieve appropriate power dissipation. Although the exposed thermal pad can be connected to a floating circuit board trace, the device has better thermal performance if it is connected to a larger ground plane. The exposed thermal pad is electrically connected to AGND.

11.2 Layout Example

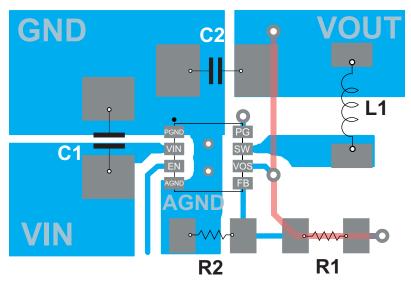


Figure 42. Layout Example



11.3 Thermal Considerations

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component.

Three basic approaches for enhancing thermal performance are listed below:

- Improving the power dissipation capability of the PCB design
- Improving the thermal coupling of the component to the PCB by soldering the exposed thermal pad
- Introducing airflow in the system

For more details on how to use the thermal parameters, see the application notes: Thermal Characteristics Application Note SZZA017, and SPRA953.

The TPS6217x is designed for a maximum operating junction temperature (T_j) of 125°C. Therefore the maximum output power is limited by the power losses that can be dissipated over the actual thermal resistance, given by the package and the surrounding PCB structures. If the thermal resistance of the package is given, the size of the surrounding copper area and a proper thermal connection of the IC can reduce the thermal resistance. To get an improved thermal behavior, it is recommended to use top layer metal to connect the device with wide and thick metal lines. Internal ground layers can connect to vias directly under the IC for improved thermal performance.

If short circuit or overload conditions are present, the device is protected by limiting internal power dissipation.



12 Device and Documentation Support

12.1 Device Support

12.1.1 Third-Party Products Disclaimer

TI'S PUBLICATION OF INFORMATION REGARDING THIRD-PARTY PRODUCTS OR SERVICES DOES NOT CONSTITUTE AN ENDORSEMENT REGARDING THE SUITABILITY OF SUCH PRODUCTS OR SERVICES OR A WARRANTY, REPRESENTATION OR ENDORSEMENT OF SUCH PRODUCTS OR SERVICES, EITHER ALONE OR IN COMBINATION WITH ANY TI PRODUCT OR SERVICE.

12.1.2 Development Support

12.1.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the TPS6217x device with the WEBENCH® Power Designer.

- 1. Start by entering the input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}) requirements.
- 2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
- 3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- · Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- · Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

12.2 Documentation Support

12.2.1 Related Documentation

For related documentation see the following:

- TPS62160, 3V-17V 1A Step-Down Converters with DCS-ControlTM, TPS62160
- TPS62125, 3V-17V, 300mA Buck Converter With Adjustable Enable Threshold And Hysteresis, TPS62125
- Optimizing the TPS62130/40/50/60/70 Output Filter, SLVA463
- Optimizing Transient Response of Internally Compensated DC-DC Converters With Feedforward Capacitor, SLVA289
- Using a Feedforward Capacitor to Improve Stability and Bandwidth of TPS62130/40/50/60/70, SLVA466
- Using the TPS6215x in an Inverting Buck-Boost Topology, SLVA469
- TPS62160EVM and TPS62170EVM-627 Evaluation Modules, SLVU483
- Thermal Characteristics of Linear and Logic Packages Using JEDEC PCB Designs, SZZA017

12.3 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

Table 5. Related Links

PARTS	PRODUCT FOLDER	PRODUCT FOLDER SAMPLE & BUY		TOOLS & SOFTWARE	SUPPORT & COMMUNITY
TPS62170	Click here	Click here	Click here	Click here	Click here
TPS62171	Click here	Click here	Click here	Click here	Click here
TPS62172	Click here	Click here	Click here	Click here	Click here
TPS62173	Click here	Click here	Click here	Click here	Click here

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12.4 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.5 Trademarks

DCS-Control, E2E are trademarks of Texas Instruments. WEBENCH is a registered trademark of Texas Instruments. All other trademarks are the property of their respective owners.

12.6 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.





30-May-2017

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPS62170DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUE	Samples
TPS62170DSGT	ACTIVE	WSON	DSG	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUE	Samples
TPS62171DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUF	Samples
TPS62171DSGT	ACTIVE	WSON	DSG	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUF	Samples
TPS62172DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUG	Samples
TPS62172DSGT	ACTIVE	WSON	DSG	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUG	Samples
TPS62173DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUH	Samples
TPS62173DSGT	ACTIVE	WSON	DSG	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	QUH	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

30-May-2017

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TPS62170, TPS62171, TPS62172:

Automotive: TPS62170-Q1, TPS62171-Q1, TPS62172-Q1

NOTE: Qualified Version Definitions:

Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

PACKAGE MATERIALS INFORMATION

www.ti.com 23-Nov-2017

TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

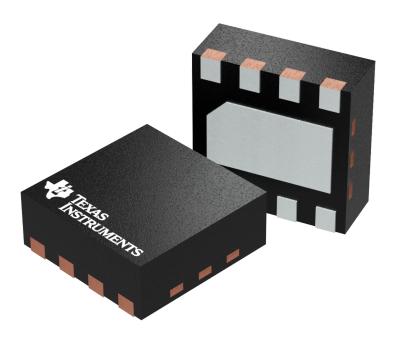
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS62170DSGR	WSON	DSG	8	3000	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q2
TPS62170DSGT	WSON	DSG	8	250	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q2
TPS62171DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS62171DSGT	WSON	DSG	8	250	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS62172DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS62172DSGT	WSON	DSG	8	250	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS62173DSGR	WSON	DSG	8	3000	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q2
TPS62173DSGT	WSON	DSG	8	250	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q2

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS62170DSGR	WSON	DSG	8	3000	205.0	200.0	33.0
TPS62170DSGT	WSON	DSG	8	250	205.0	200.0	33.0
TPS62171DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS62171DSGT	WSON	DSG	8	250	210.0	185.0	35.0
TPS62172DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS62172DSGT	WSON	DSG	8	250	210.0	185.0	35.0
TPS62173DSGR	WSON	DSG	8	3000	205.0	200.0	33.0
TPS62173DSGT	WSON	DSG	8	250	205.0	200.0	33.0



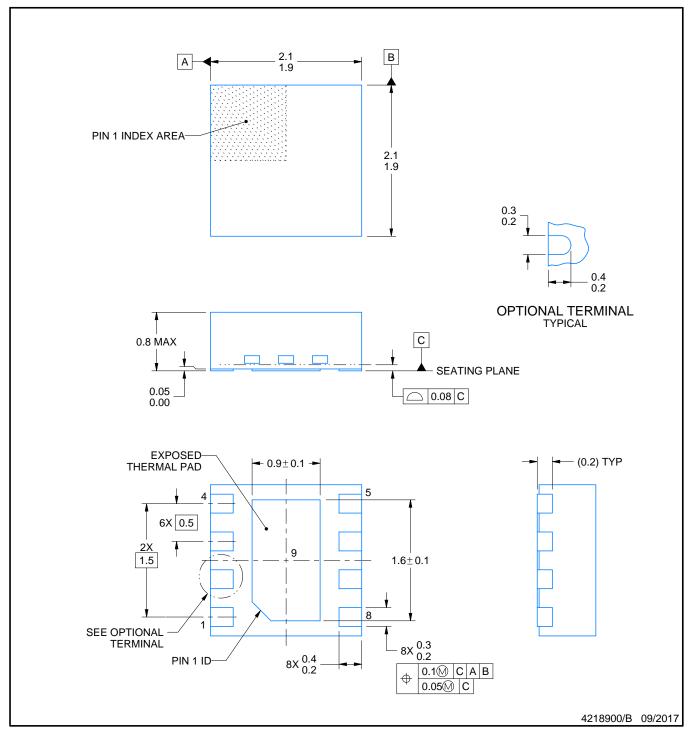
Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4208210/C





PLASTIC SMALL OUTLINE - NO LEAD

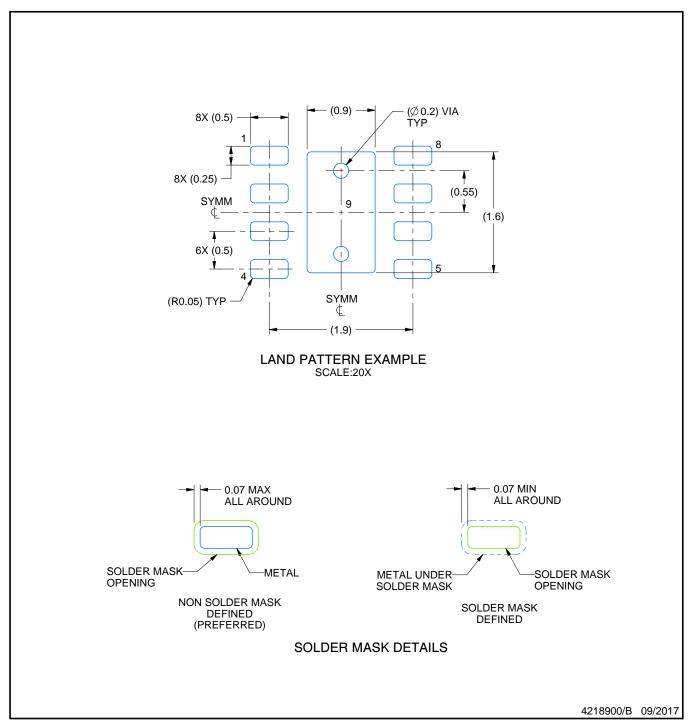


NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD

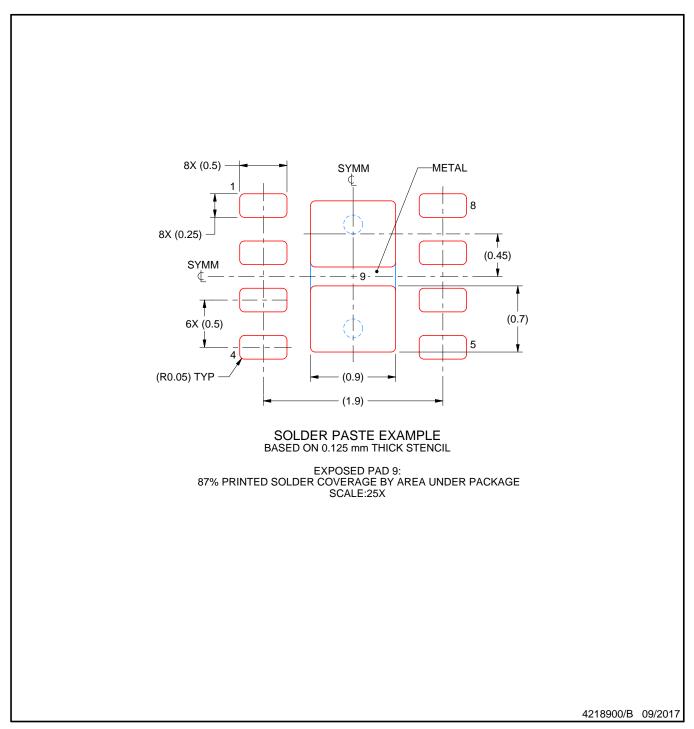


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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